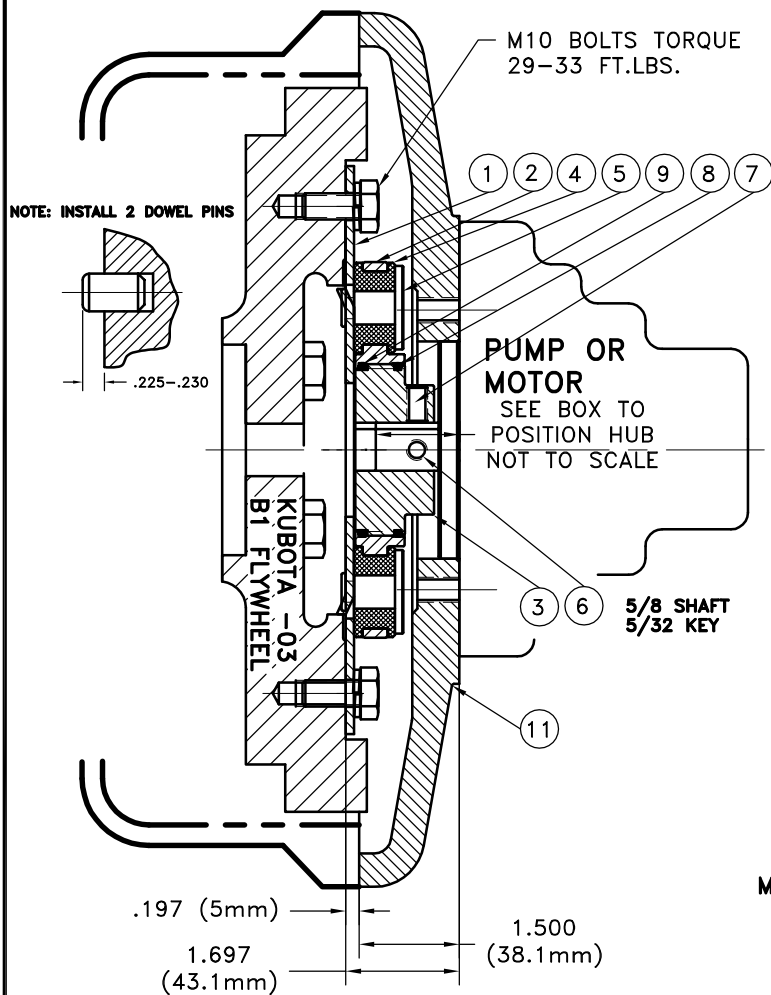
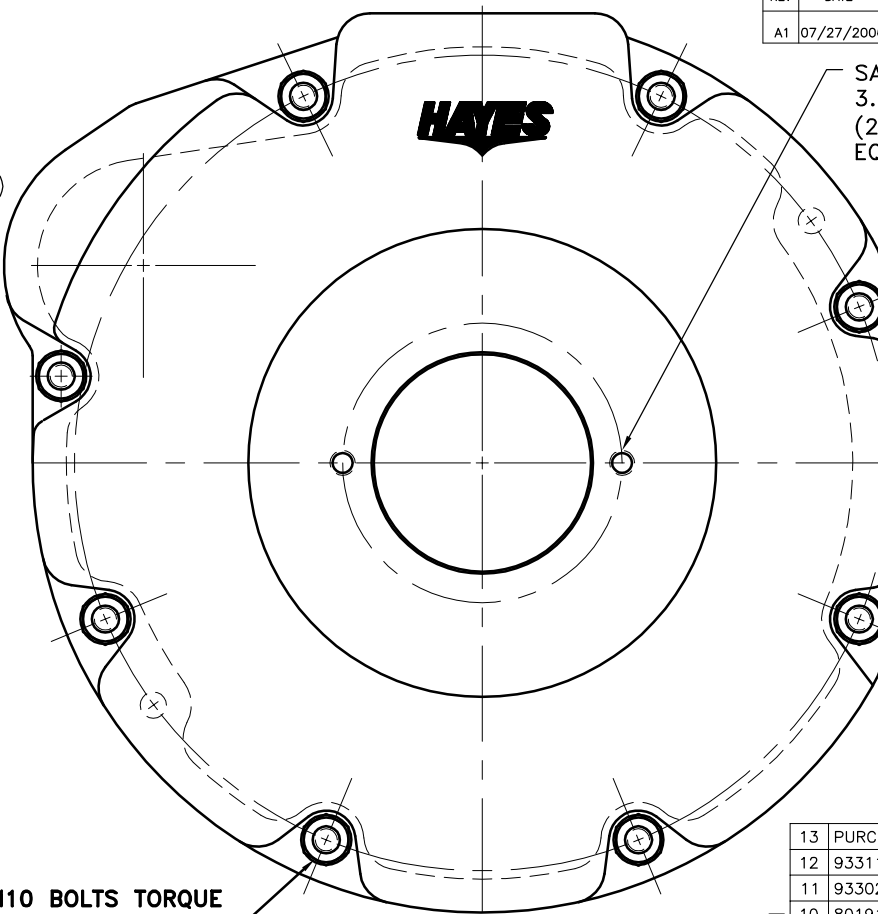


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	07/27/2006	FIXED DOWEL DEPTH NOTES.	ZS		



M10 BOLTS TORQUE 29-33 FT.LBS.



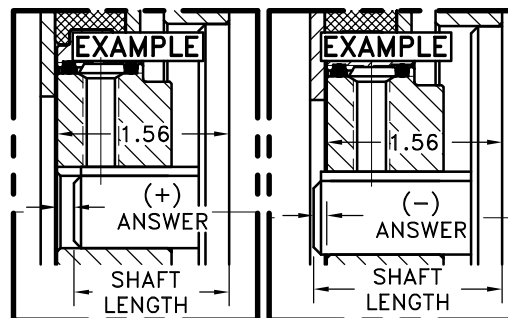
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
1.56 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



COUPLING ASS'Y 125353

13	PURCHASE	M10x20mmLG. DOWEL	2
12	933113	BOLT KIT	1
11	933023-01	HOUSING	1
10	801912	GREASE	1
9	568-143	O-RING (124282-01)	1
8	568-142	O-RING (124847-39)	1
7	PURCHASE	5/16-18x1/2 SSSCP	1
6	PURCHASE	5/16-18x5/8 SSSCP	1
5	123206-01	STEEL RIVET	8
4	H52500	NEOPRENE INSERT	8
3	124847-39	EXTERNAL SPLINED ADAPTER	1
2	124282-01	INTERNAL SPLINED HUB	1
1	124118-07	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm$.01 .000 $\pm$.005 .0000 $\pm$.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA -03 SERIES HOUSING W/ FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY MAYCROFT CHECKED BY RJH	DATE 02/16/99 SCALE	DRAWING NO. 934003 SHEET OF REV.	