



ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT
AND RELIEF VALVE ARE LOCATED
HORIZONTAL WHEN MOUNTING ON
TO PUMP MOUNT PLATE.

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING 1912 COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERT). USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

SUB ASS'Y #126088
COUPLING ASS'Y #127555

19	938100-04	HOUSING	1
18	938101	BOLT KIT	1
17	740000	1/2-13 x 1" SHCS	4
16	1093K11	RELIEF VALVE	1
15	126087	SPLINED SHAFT	1
14	CRW1 R 15830	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERT	2
11	125007	BEARING HOUSING	1
10	5208WD	DOUBLE BEARING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	GREASE PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	125008	COUPLING HUB	1
1	127389-03	FLYWHEEL PLATE	1

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>		HAYES MANUFACTURING INC. ® TITLE NISSAN A-15 HOUSING AND FLYWHEEL COUPLING ASS'Y MATERIAL			
DESCRIPTION		DRAWN BY SIETING CHECKED BY RJH		DATE 05-18-04 SCALE DRAWING NO. 938106 SHEET OF REV.	