

YANMAR HOUSING  
171301-01600  
SEMI- SAE #5

M10x1.5 HHB  
TORQUE 29-33 FT.LBS

M8 x 1.25 HHB  
TORQUE 20-25 FT.LBS.

123243-09  
9.499 O.D.  
(8) .343 HOLES  
ON 8.750 B.C.

PUMP  
OR  
MOTOR

1.81 SHAFT LENGTH

123207-11  
SPLINE DATA  
11 TEETH  
16/32 D.P.  
30° P.A.  
.770 MAJOR

YANMAR FLYWHEEL  
SAE #7-1/2  
119265-21590

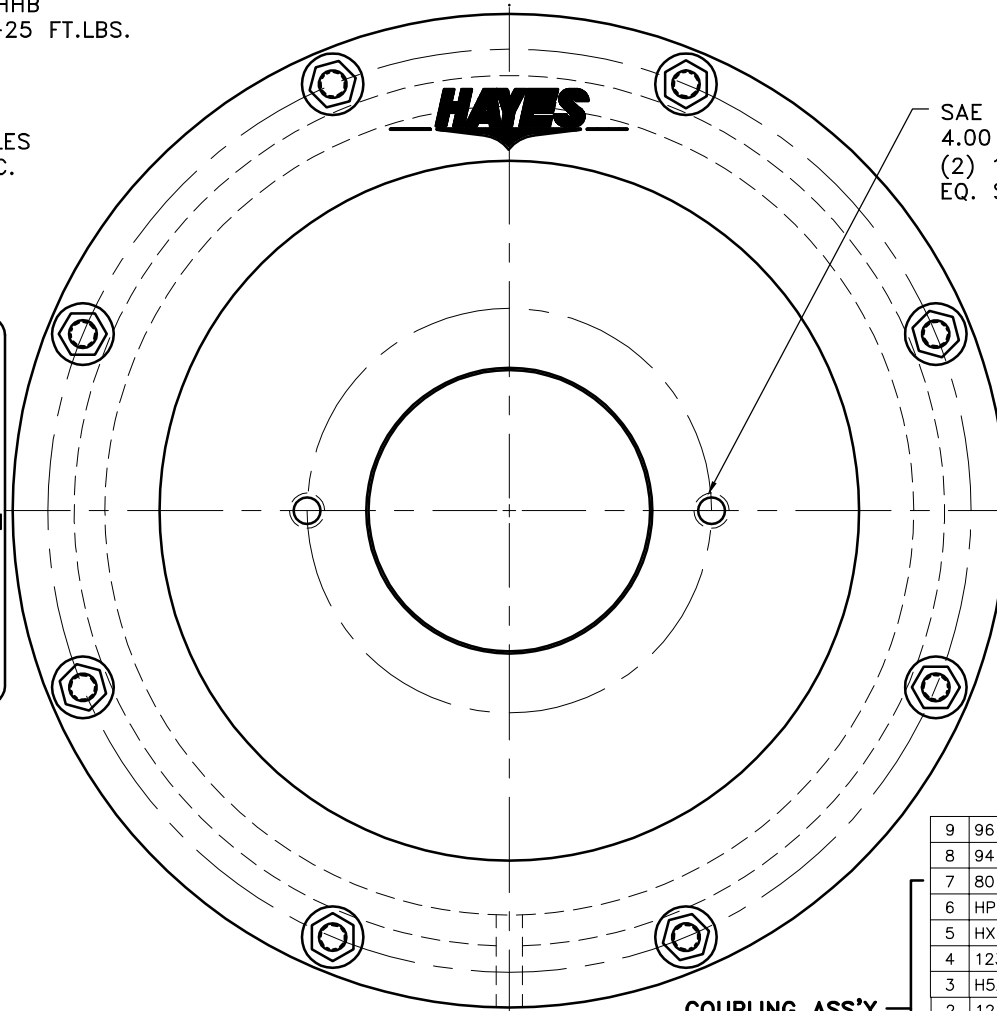
.590 [15mm]

1 5/8

3.150 [80mm]

YANMAR ENGINES  
3TNE68VH & 3TNE74VM

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SAE "B" 2-BOLT MOUNT  
4.00 DIA PUMP PILOT  
(2) 1/2-13 TAPPED HOLES  
EQ. SPACED ON 5.75 B.C.

COUPLING ASS'Y  
#123322

UP TO 20 HP

9	961457	BOLT KIT	1
8	941905-02	HOUSING [5]	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-11	COUPLING HUB [15 16/32\3.000]	1
1	123243-09	FLYWHEEL PLATE [7.5\3.000]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE YANMAR 3TNE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY	DATE 9-30-98 SCALE	DRAWING NO. 941893 SHEET OF REV.

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