

**YANMAR HOUSING
171301-01600
SEMI- SAE #5**

M10x1.5 HHB
TORQUE 29-33 FT.LBS

M8 x 1.25 HHB
TORQUE 20-25 FT.LBS.

123243-09
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

**PUMP
OR
MOTOR**

1.81 SHAFT LENGTH

123207-12
SPLINE DATA
11 TEETH
16/32 D.P.
30° P.A.
.770 MAJOR

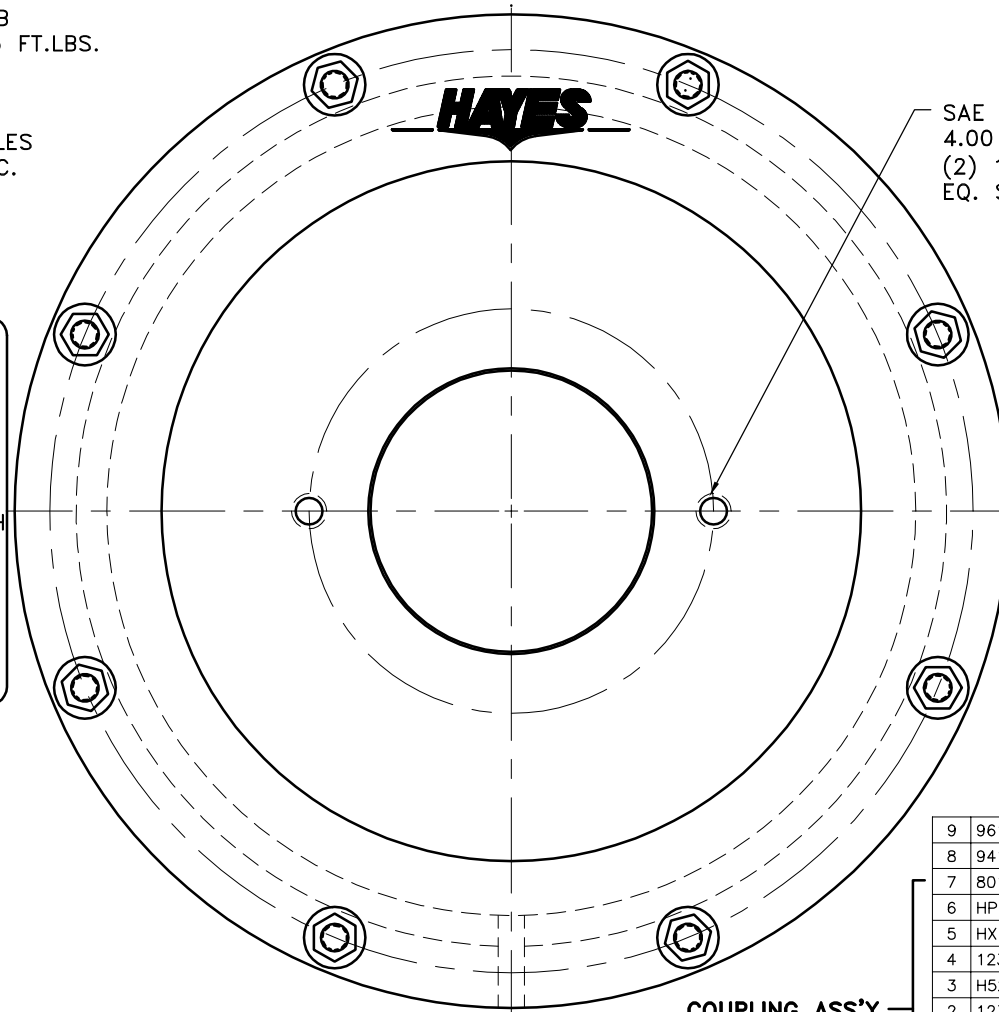
YANMAR FLYWHEEL
SAE #7-1/2
119265-21590

.59 [15mm]
BACKSET

3.15 [80mm]

**YANMAR ENGINES
3TNE84VM & 3TNE84TVM**

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SAE "B" 2-BOLT MOUNT
4.00 DIA PUMP PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.

UP TO 50 HP

**COUPLING ASS'Y
#123338**

9	961457	BOLT KIT	1
8	941905-02	HOUSING [5]	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	6
4	123729-01	THREADED BUSHINGS	6
3	H52500	NEOPRENE INSERT	6
2	123207-12	COUPLING HUB	1
1	123243-09	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	TITLE HAYES TM MANUFACTURING INC. YANMAR 3TNE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY MAYCROFT CHECKED BY RJH	DATE 07-31-01 SCALE
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWING NO. 941907 SHEET OF REV.			