

**YANMAR HOUSING
171301-01600
SEMI- SAE #5**

M10x1.5 HHB
TORQUE 29-33 FT.LBS

M8 x 1.25 HHB
TORQUE 20-25 FT.LBS.

123243-09
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

**PUMP
OR
MOTOR**

1.25 PUMP SHAFT

123378-02
SPLINE DATA
9 TEETH
16/32 D.P.
30° P.A.
.640 MAJOR
SAE "A"

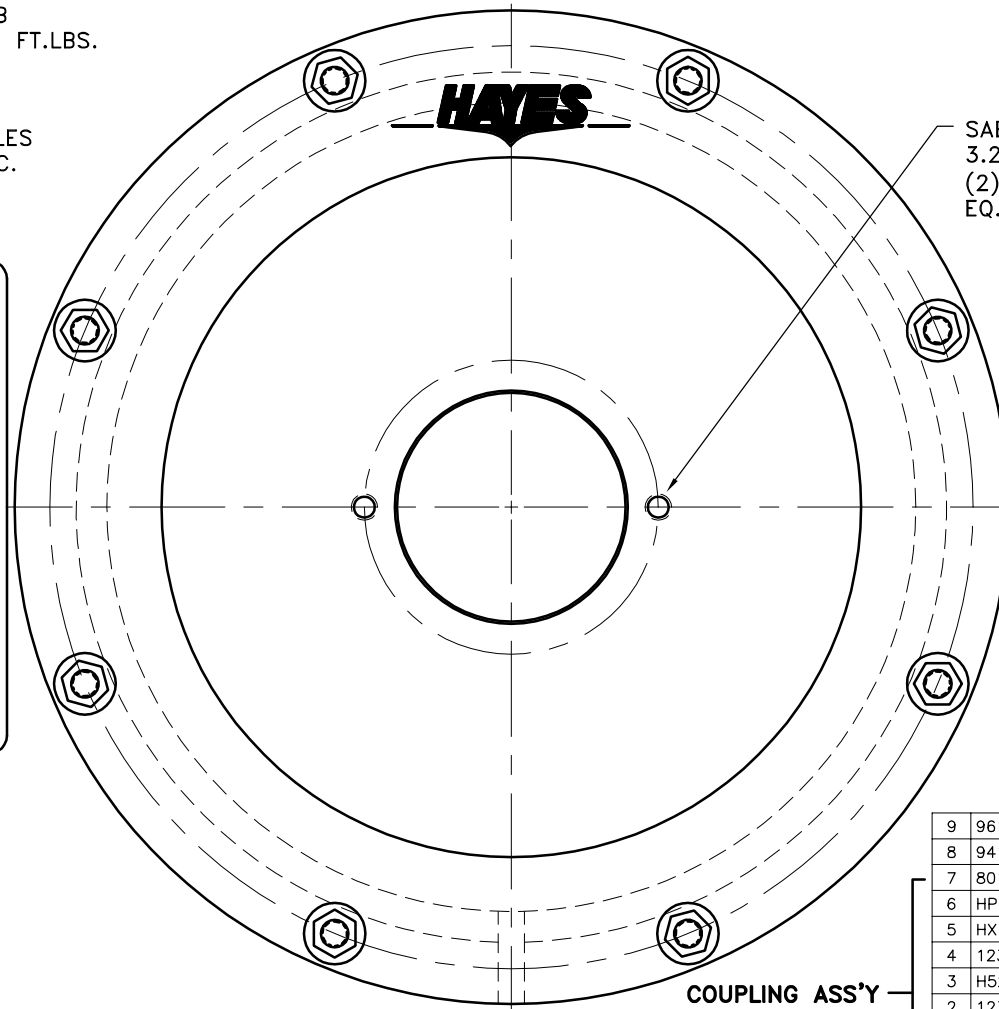
YANMAR FLYWHEEL
SAE #7-1/2
119265-21590

.59 [15.0mm]
1.63 [41.4mm]

3.15 [80.0mm]

**YANMAR ENGINES
3TNE68VH & 3TNE74VM**

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SAE "A" 2-BOLT MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

**COUPLING ASS'Y
#126790**

UP TO 50 HP

9	961457	BOLT KIT	1
8	941905-01	SAE #5 HOUSING	1
7	801912	GREASE	1
6	HP-937-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123378-02	COUPLING HUB	1
1	123243-09	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE YANMAR 3TNE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 2-25-99 DRAWING NO. 941915 SHEET OF REV.	