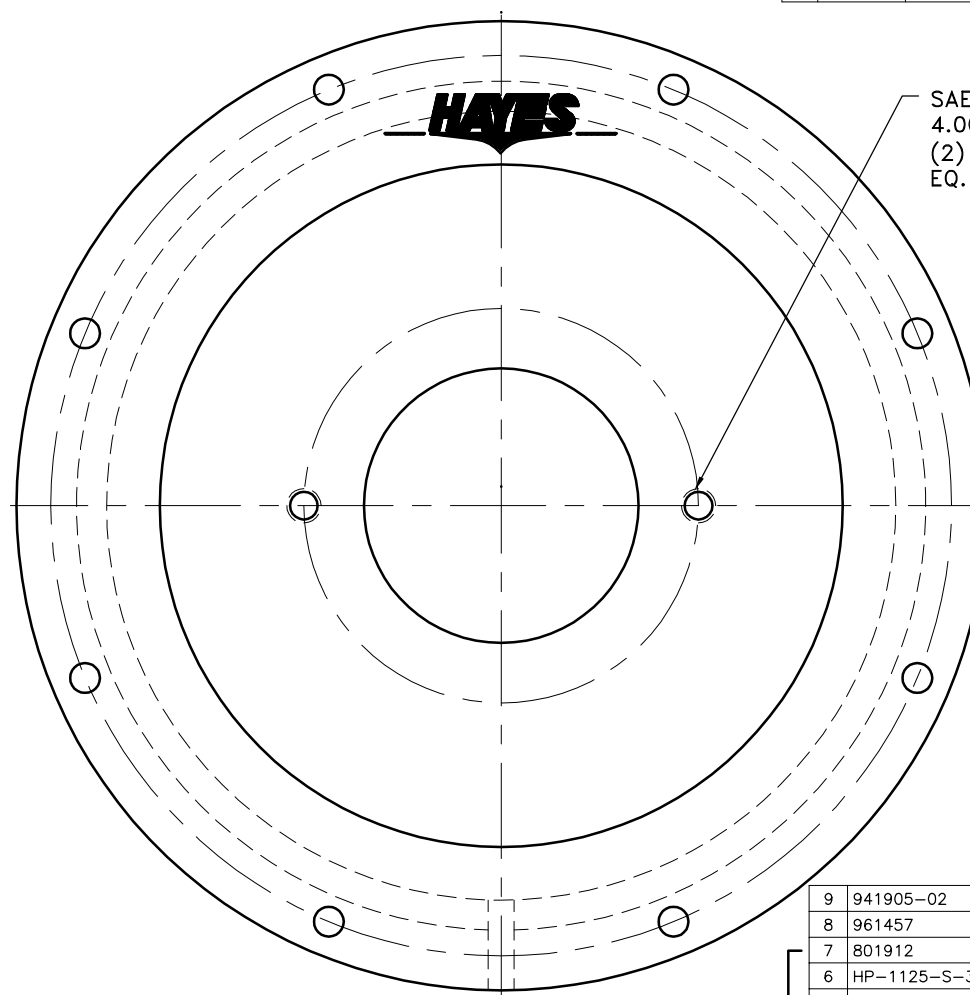
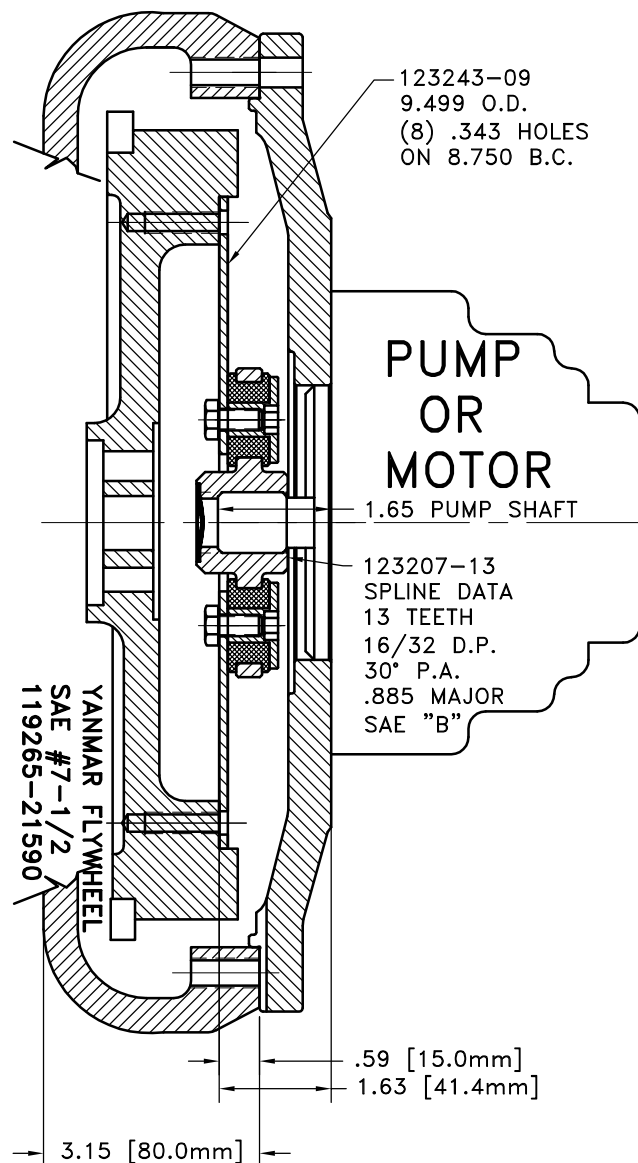


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	08/27/2003	UPDATED PRINT	ZS		



COUPLING ASS'Y
#123272-13

UP TO 20 HP

9	941905-02	HOUSING	1
8	961457	BOLT KIT	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 H.H.B.	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-13	COUPLING HUB	1
1	123243-09	FLYWHEEL PLATE	1

NOTE: FITS YANMAR ENGINE
NO.s 3TNE68 VH, 3TNE74 VM,
SEMI SAE #5 HOUSING

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
TORQUE ALL M8 BOLTS 20-25 FT.LBS.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$	HAYES TM MANUFACTURING INC. TITLE YANMAR 3TNE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY	DATE 9-30-98 SCALE	DRAWING NO. 941917 SHEET OF REV.

11/8/2006 8:04:52 AM