

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	09/13/2007	CHANGED TO BOLTED INSERTS	ZS		

941905-02
S.A.E. 5 HOUSING
(8) 27/64 HOLES
EQ. SPACED ON A 13.13 B.C.
S.A.E. "B" PUMP MOUNT
4.00 PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON A 5.75 B.C.

124118-01
8.499 O.D.
(6) .406 HOLES
ON 7.283 B.C.

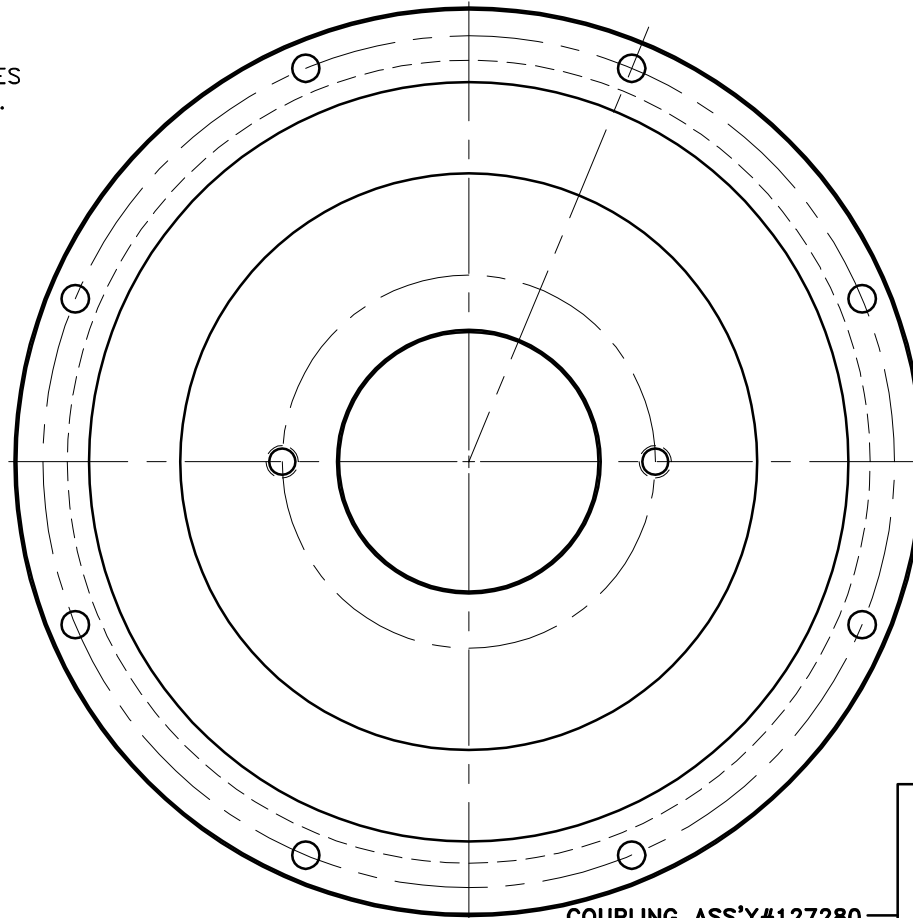
123207-31
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.016 MAJOR
SAE "B-B"

PUMP
OR
MOTOR

1.81 SHAFT LENGTH

1.319

.150
.465
.750
1.040



COUPLING ASS'Y#127280

UP TO 50 H.P.

8	941905-02	HOUSING [5]	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-31	COUPLING HUB [15 16/32\3.000]	1
1	124118-01	FLYWHEEL PLATE [KUB\3.000]	1

FITS KUBOTA 2403-M, FITS
FLYWHEEL #1G850-25013 AND
HOUSING #1G850-04613 OR
SIMILAR PARTS.

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COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 08-11-03 SCALE	DRAWING NO. 941945 SHEET OF REV.	