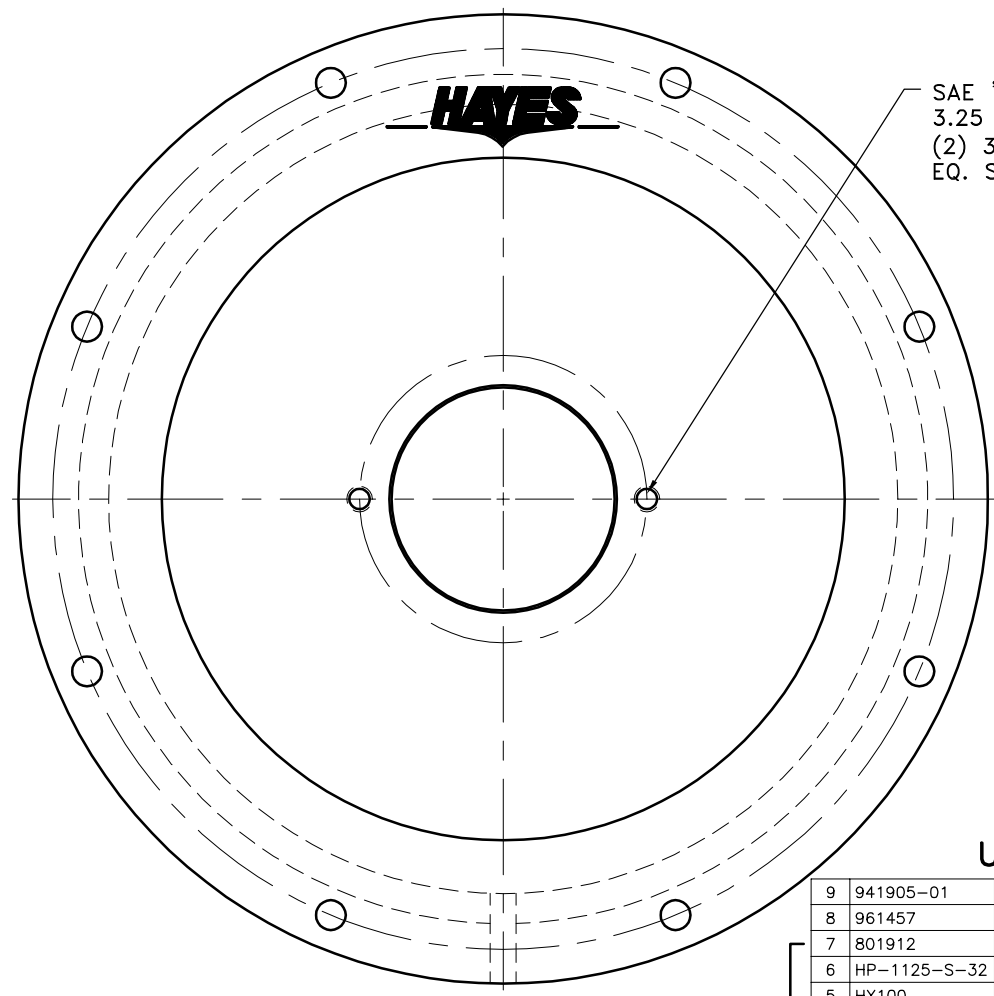
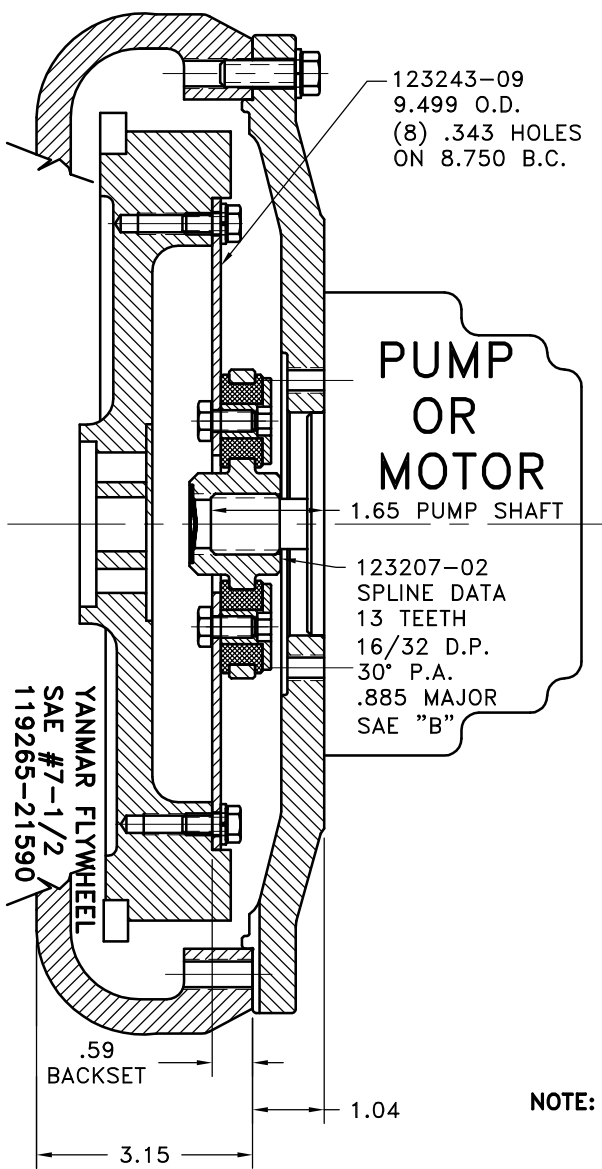


| REV | DATE | CHANGE DESCRIPTION | MOD. BY | CK1 | CK2 |
|-----|------|--------------------|---------|-----|-----|
| | | | | | |



**COUPLING ASS'Y
123957**

UP TO 50 HP

**NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
TORQUE ALL M8 BOLTS 20-25 FT.LBS.**

**NOTE: FITS YANMAR ENGINE
NO.s 3TNE84VM, 3TNE84TVM,
SEMI SAE #5 HOUSING**

| REV | PART NUMBER | DESCRIPTION | QTY. |
|-----|--------------|----------------------------|------|
| 9 | 941905-01 | HOUSING [5/A 2B] | 1 |
| 8 | 961457 | BOLT KIT | 1 |
| 7 | 801912 | GREASE | 1 |
| 6 | HP-1125-S-32 | HUBBARD PLUG | 1 |
| 5 | HX100 | 5/16-24 x 5/8" HHB | 6 |
| 4 | 123729-01 | THREADED BUSHING | 6 |
| 3 | H52500 | NEOPRENE INSERT | 6 |
| 2 | 123207-02 | COUP HUB [13 16/32\3.000] | 1 |
| 1 | 123243-09 | FLYWHEEL PLATE [7.5\3.000] | 1 |

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| SYMBOLS | DET. | PART NUMBER | DESCRIPTION | QTY. |
|---|--|---------------------|--|---|
| ▨ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY √ FINISH | DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 | | HAYES MANUFACTURING INC. ® TITLE YANMAR 3TNE HOUSING & FLYWHEEL COUPLING ASSY MATERIAL | |
| - UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO. | | DRAWN BY SIETING | DATE 09-07-04 | DRAWING NO. 941950 SHEET OF REV. |