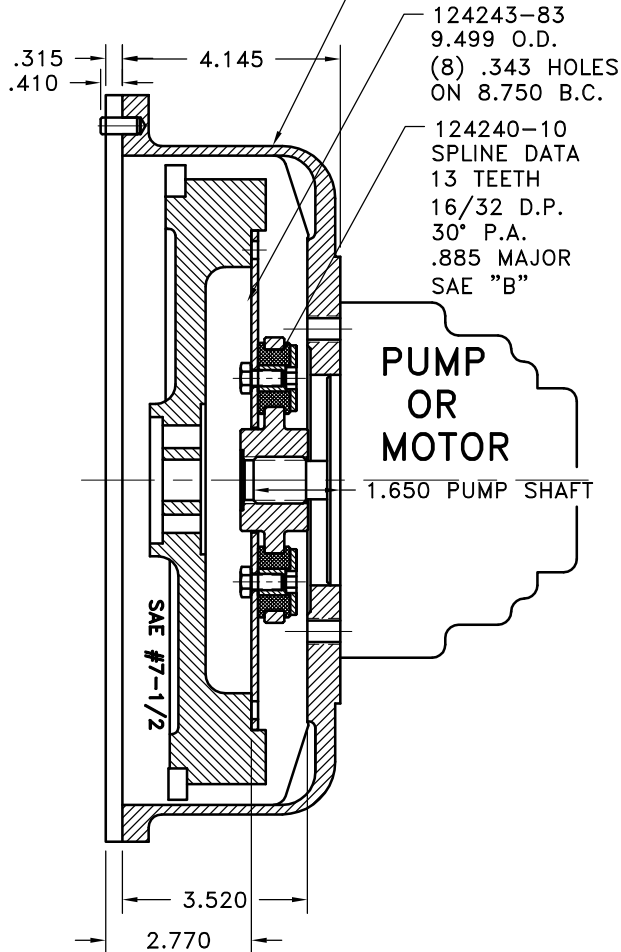


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	08/25/2008	HAD WROND INSERT P/N'S	ZS	RJH	HM

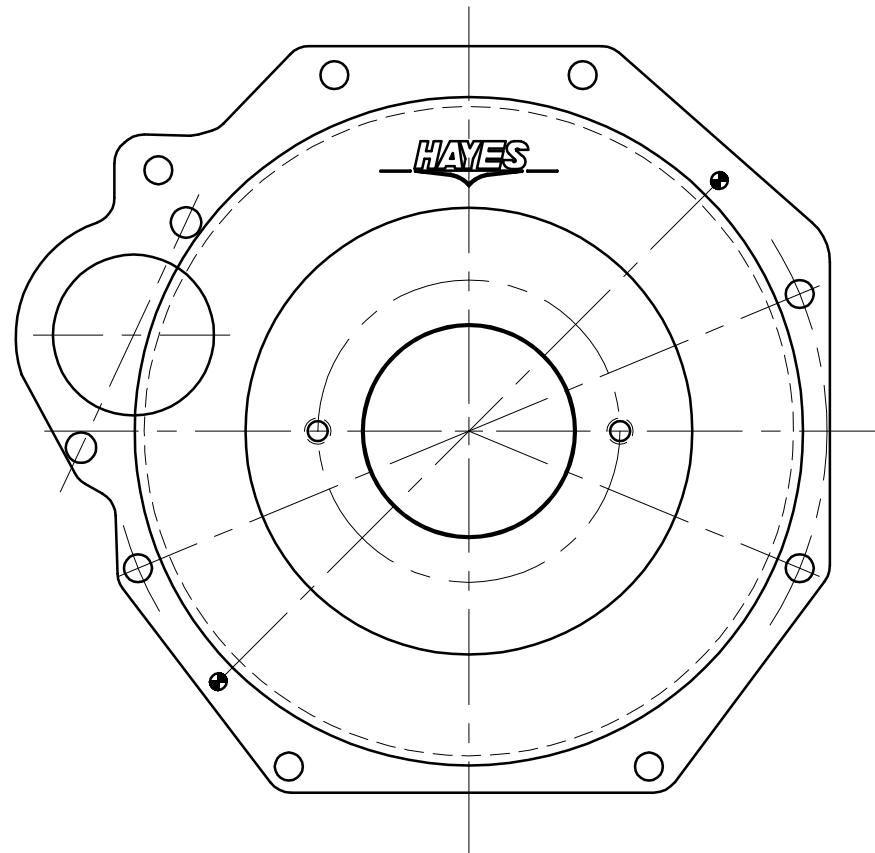
P/N 942000-02
S.A.E. "B" PUMP MOUNT
4" PILOT, (2) HOLES
EQ. SPACED ON A 5.75 B.C.



FITS CUMMINS ENGINES:
A1400-A1700-A2000
A2300-A2300T

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IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.

IMPORTANT:
ENGINE MUST HAVE THE
SAE 7-1/2 FLYWHEEL



COUPLING ASSY #127531

UP TO 65 HP

10	PURCHASE	5/16" x 3/4" DOWEL PINS	2
9	942005	BOLT KIT	1
8	942000-02	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-10	COUP HUB [13 16/32\3.875]	1
1	124243-83	FLYWHEEL PLATE [7.5\3.875]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS \ STRAIGHTNESS < ANGULARITY ⊥ SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊘ TOTAL RUN OUT ⦶ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE HOUSING AND FLYWHEEL COUPLING ASSY MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 10-31-06 SCALE	DRAWING NO. 942501 SHEET OF REV.	