

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

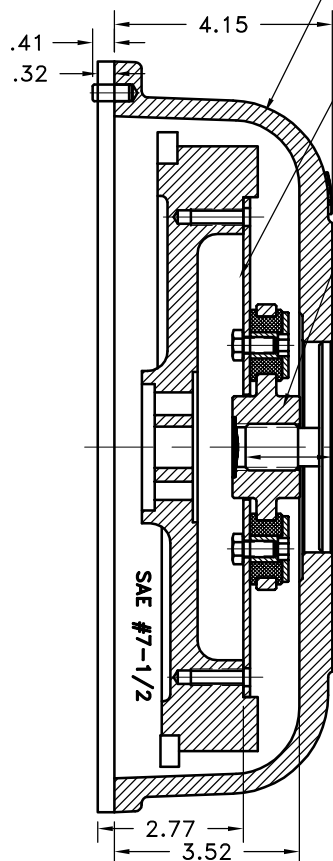
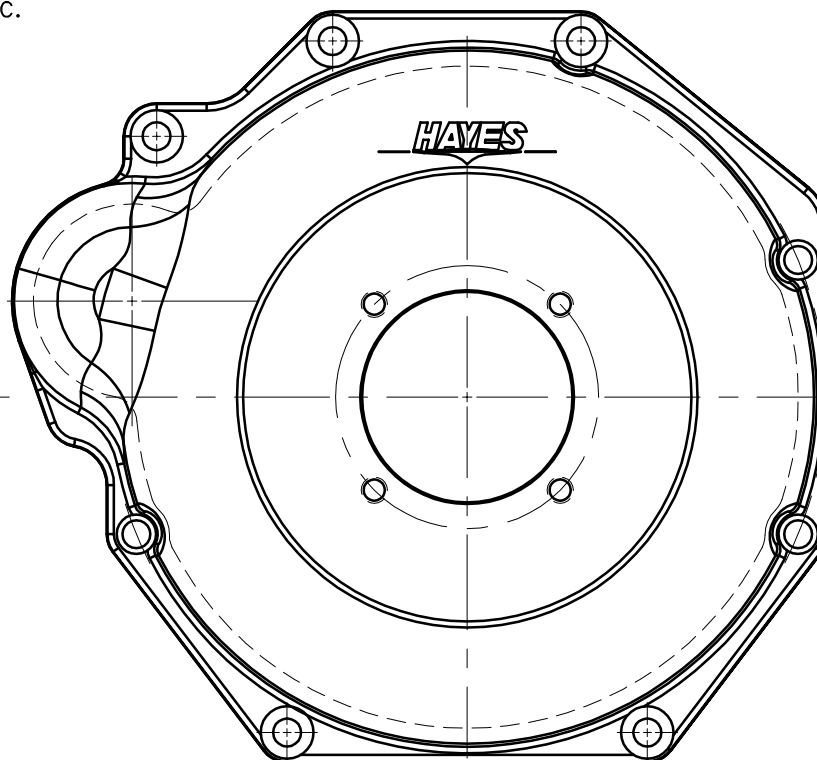
P/N 942000-06
S.A.E. "B" PUMP MOUNT
4" PILOT, (4) HOLES
EQ. SPACED ON A 5.00 B.C.

124243-83
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

124240-10
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

PUMP
OR
MOTOR

1.65 PUMP SHAFT



UP TO 65 HP

10	PURCHASE	5/16" x 3/4" DOWEL PINS	2
9	942005	BOLT KIT	1
8	942000-06	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20 x 1" HHB	8
4	123727	THREADED BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	124240-10	COUP HUB [13 16/32\3.875]	1
1	124243-83	FLYWHEEL PLATE [7.5\3.875]	1

COUPLING ASSY #127531

FITS CUMMINS ENGINES:
A1400-A1700-A2000
A2300-A2300T

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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm$.01 .000 $\pm$.005 .0000 $\pm$.0005	TITLE HAYES MANUFACTURING INC. ® HOUSING AND FLYWHEEL COUPLING ASSY MATERIAL	DRAWN BY SIETING DATE 11-01-06 CHECKED BY RJH SCALE	DRAWING NO. 942505 SHEET OF REV.

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD
ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY
SIETING
DATE
11-01-06
CHECKED BY
RJH
SCALE

DRAWING NO.
942505
SHEET OF REV.