

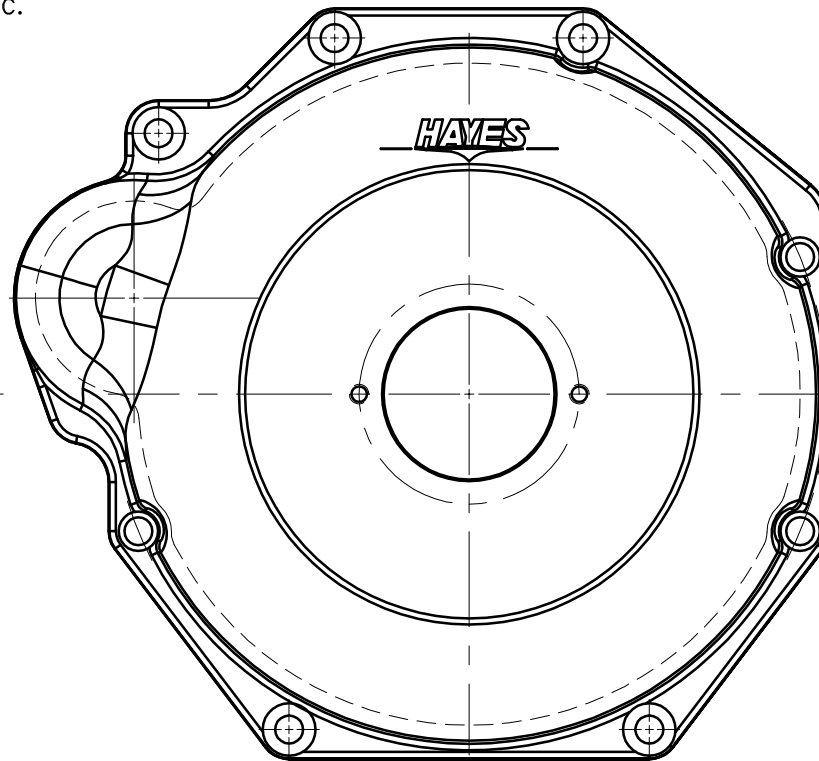
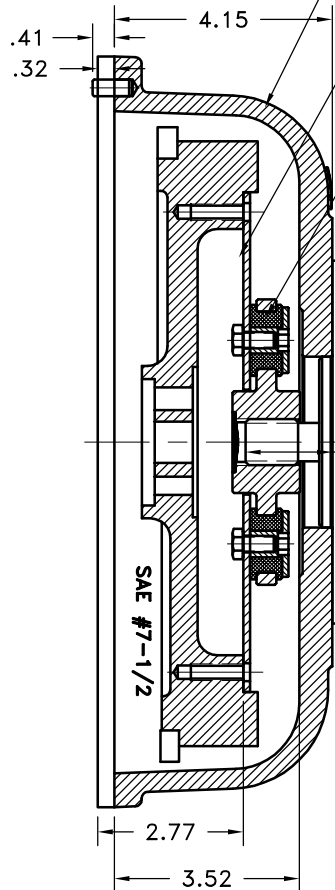
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

P/N 942000-01
S.A.E. "A" PUMP MOUNT
3.25" PILOT, (2) HOLES
EQ. SPACED ON A 4.18 B.C.

124243-83
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

124240-10
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

PUMP
OR
MOTOR
1.65 PUMP SHAFT



UP TO 65 HP

10	PURCHASE	5/16" x 3/4" DOWEL PINS	2
9	942005	BOLT KIT	1
8	942000-01	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20 x 1" HHB	8
4	123727	THREADED BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	124240-10	COUPLING HUB [13 16/32\3.875]	1
1	124243-83	FLYWHEEL PLATE [7.5\3.875]	1

COUPLING ASSY #127531

FITS CUMMINS ENGINES:
A1400-A1700-A2000
A2300

IMPORTANT:
ENGINE MUST HAVE THE
SAE 7-1/2 FLYWHEEL

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS \ STRAIGHTNESS < ANGULARITY ⊥ SQUARENESS // PARALLELISM ◎ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊘ CIRCULAR RUN OUT ⊘ TOTAL RUN OUT ⊘ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	HAYES MANUFACTURING INC. ® TITLE HOUSING AND FLYWHEEL COUPLING ASSY MATERIAL	DRAWN BY SIETING DATE 11-01-06 CHECKED BY RJH SCALE DRAWING NO. 942508 SHEET OF REV.