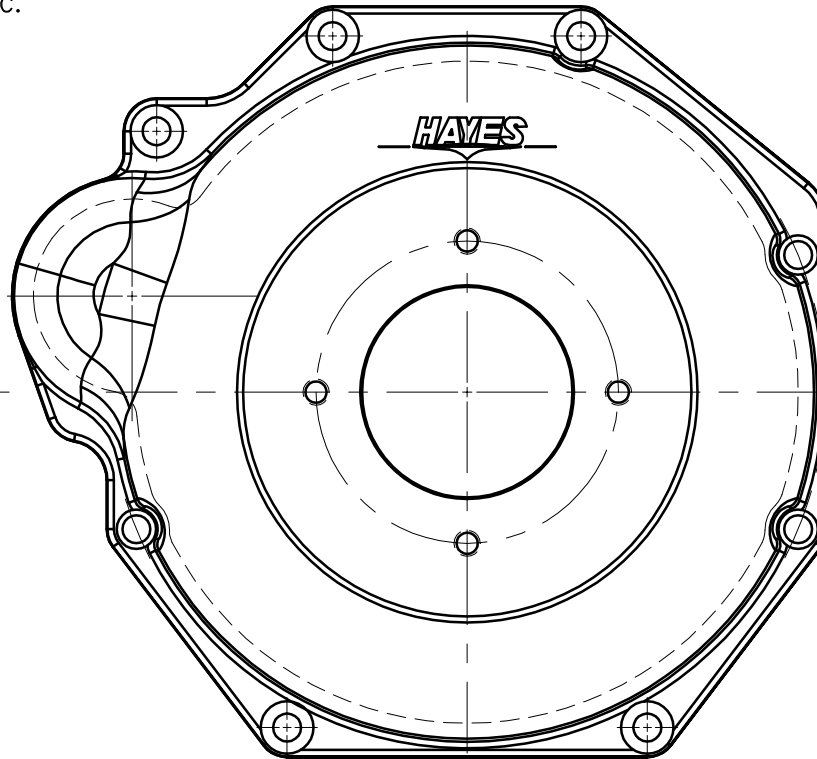
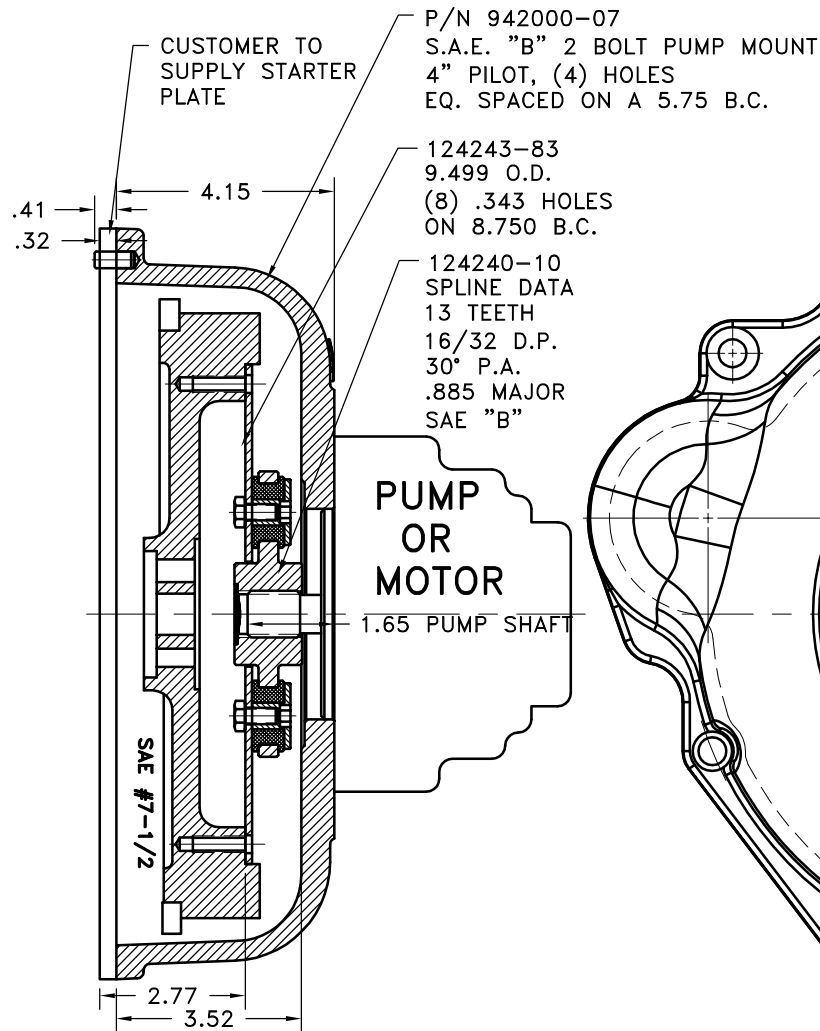


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	05/16/2008	ADDED ATTN BOX.	ZS	RJH	HM



COUPLING ASSY #127531

UP TO 65 HP

10	PURCHASE	5/16" x 3/4" DOWEL PINS	2
9	942005	BOLT KIT	1
8	942000-07	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-10	COUP HUB [13 16/32\3.875]	1
1	124243-83	FLYWHEEL PLATE [7.5\3.875]	1

FITS CUMMINS ENGINES:
A1400-A1700-A2000
A2300

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$		HAYES MANUFACTURING INC. ® TITLE HOUSING AND FLYWHEEL COUPLING ASSY MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 11-02-06 SCALE	DRAWING NO. 942509 SHEET OF REV.	