

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	12/08/2008	FIXED DETAIL P/N'S.	ZS	HM	RJH

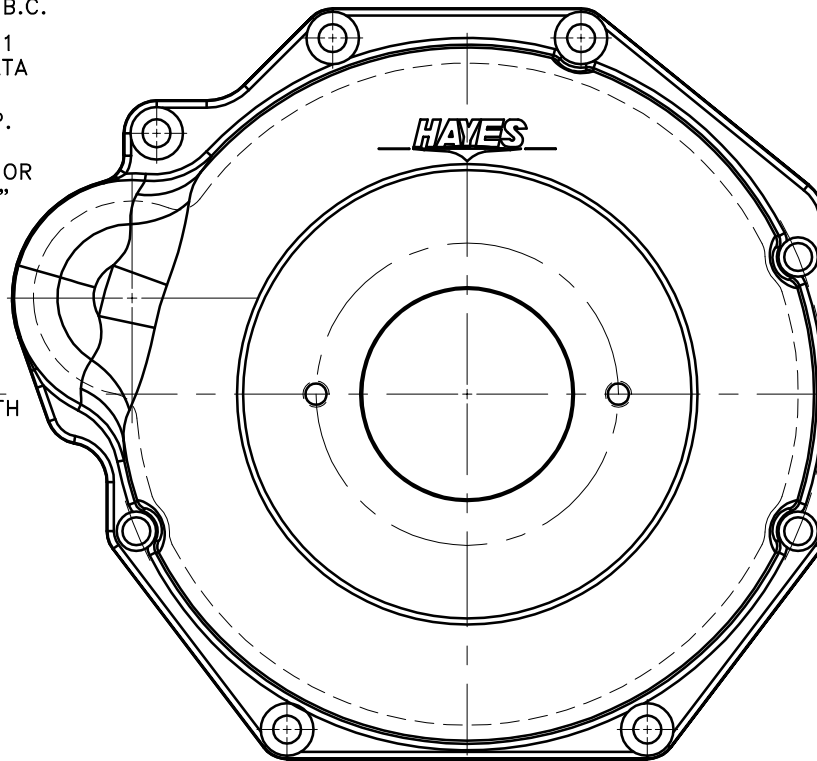
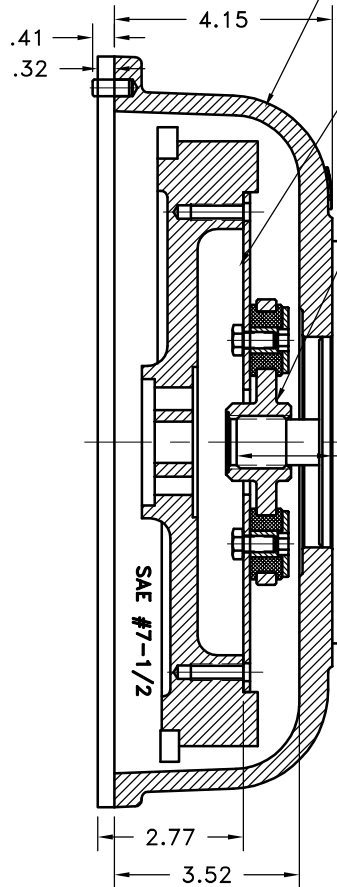
P/N 942000-02
S.A.E. "B" PUMP MOUNT
4" PILOT, (2) HOLES
EQ. SPACED ON A 5.75 B.C.

124243-83
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

124240-01
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.016 MAJOR
SAE "B-B"

PUMP
OR
MOTOR

1.81 SHAFT LENGTH



UP TO 65 HP

10	PURCHASE	5/16" x 3/4" DOWEL PINS	2
9	942000-02	HOUSING	1
8	942005	BOLT KIT	1
7	801912	GREASE	1
6	HP-1125-S-32	GREASE PLUG	1
5	HX100	5/16-24 x 5/8" HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERTS	8
2	124240-01	COUPLING HUB	1
1	123243-97	FLYWHEEL PLATE	1

COUPLING ASSY #124869

FITS CUMMINS ENGINES:
A1400-A1700-A2000
A2300

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$		HAYES MANUFACTURING INC. ® TITLE HOUSING AND FLYWHEEL COUPLING ASSY MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 11-02-06 SCALE	DRAWING NO. 942510 SHEET OF REV.	