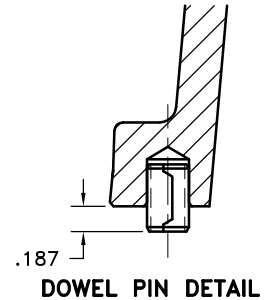


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

123394
4.17 PILOT
(5) .32 HOLES ON
A 5.12 B.C.

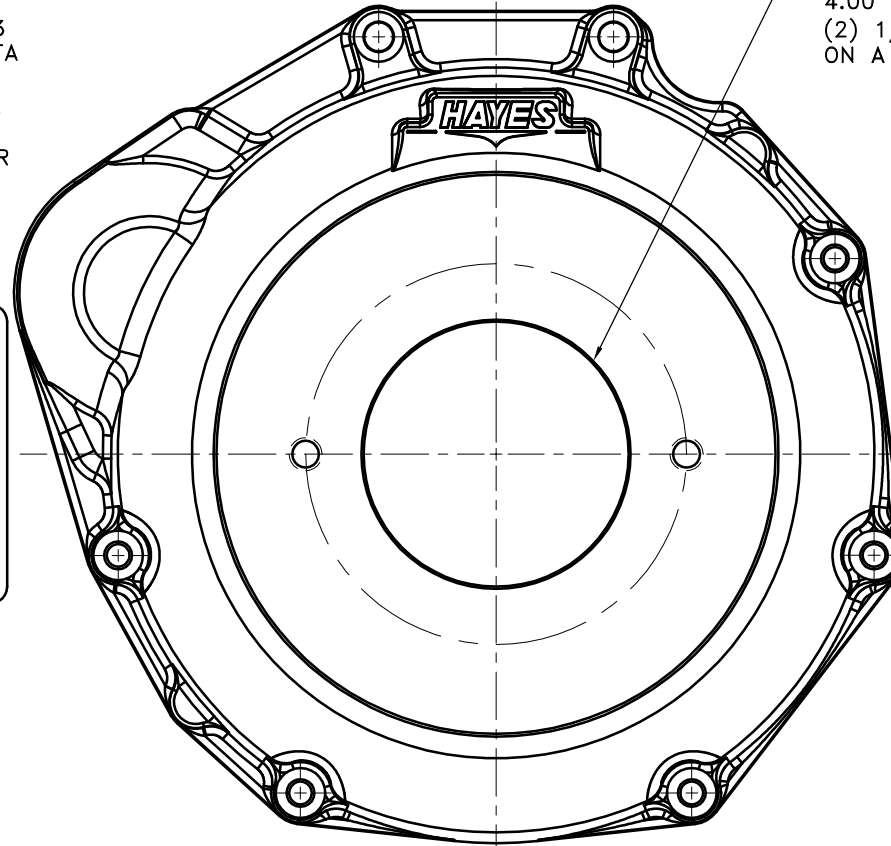
123207-23
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

946000-03
SAE B 2 BOLT PUMP MOUNT
4.00 PILOT
(2) 1/2-13 TAPPED HOLES
ON A 5.75 B.C.



PUMP
OR
MOTOR

1.65 PUMP SHAFT



UP TO 50 HP

10	946002	BOLT KIT	1
9	SD200 .312x.500	5/16 x 1/2" DOWELS	2
8	946000-03	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	GREASE PLUG	1
5	HX100	5/16-24 x 5/8" HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-23	HUB [13T 16/32\3.000]	1
1	123394	FLYWHEEL PLATE	1

COUPLING ASS'Y #129175

NOTES:
FITS ALL YANMAR 3TNM (MINIMAX) ENGINES
WITH STARTER PLATE BACK END.

USE SUPPLIED COUPLING GREASE ON BOTH
INTERNAL AND EXTERNAL SPLINE.

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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS \ STRAIGHTNESS < ANGULARITY ⊥ SQUARENESS // PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊗ TOTAL RUN OUT ⌢ CYLINDRICITY A FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE YANMAR 3TNM (MINIMAX) COUPLING ASS'Y WITH HOUSING MATERIAL		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 08-27-08 SCALE	DRAWING NO. 946001 SHEET OF REV.