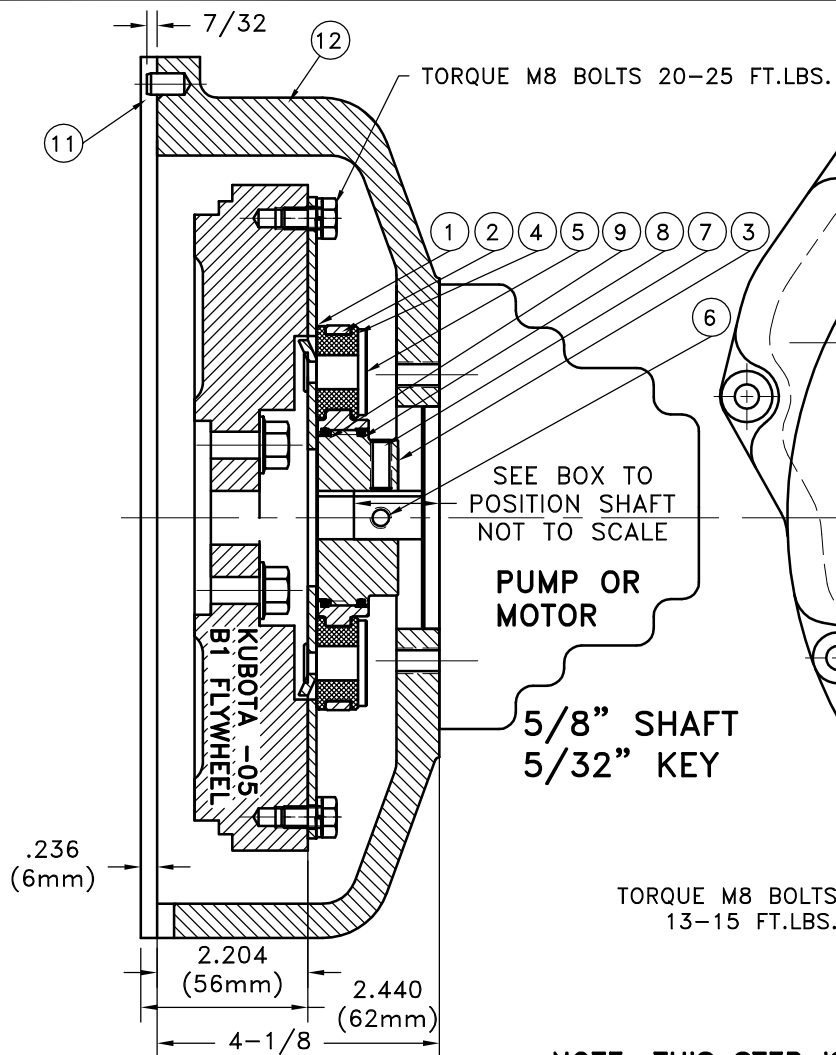


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A	08/06/2001	UPDATED TITLEBLOCK	MAYCROFT		



TORQUE M8 BOLTS
13-15 FT.LBS.

HAYES

SAE "A" 2-BOLT MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

NOTES:

1. HOUSING FOR KUBOTA
ENGINES D-905,
D1005-B, D1105-B,
V1205-B, V1305-P, AND
V1505-B

2. USE FURNISHED TEXACO
1912 COUPLING GREASE ON
BOTH MALE AND FEMALE
SPLINE.

13	952111	BOLT KIT	1
12	952055-01	HOUSING	1
11	PURCHASE	5/16 DIA x 1/2" DOWEL	2
10	801912	GREASE	1
9	568-143	O-RING (124282-02)	1
8	568-142	O-RING (124284-39)	1
7	PURCHASE	5/16-18x5/8 SSSCP	1
6	PURCHASE	5/16-18x3/4 SSSCP	1
5	123206-01	STEEL RIVET	6
4	H52500	NEOPRENE INSERT	6
3	124284-39	ADAPTER HUB	1
2	124282-02	ADAPTER PLATE	1
1	124118-08	FLYWHEEL PLATE	1

COUPLING ASS'Y
#124532

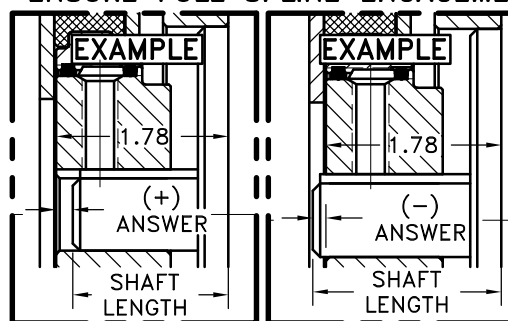
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:
1.78 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.



SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$		HAYES MANUFACTURING INC. ® TITLE KUBOTA -05 SERIES HOUSING & COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY MAYCROFT CHECKED BY RJH	DATE 3-30-00 SCALE	DRAWING NO. 952121 SHEET OF REV.	