



REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	02/19/2003	ADDED ATTN BOX.	ZS	RJH	HM

NOTE:
THIS ASSEMBLY WORKS WITH:
FLYWHEELS C-9(16614-25112)
C-8(16692-25113)
& STARTER PLATE E-1(16241-04621)

ASSEMBLY NOTE:
 ENSURE THAT THE GREASE ZERT
 AND RELIEF VALVE ARE LOCATED
 HORIZONTAL WHEN MOUNTING ON
 TO PUMP MOUNT PLATE.

REPLACES: 952097

20	952111	BOLT KIT (PRE-ASSEMBLED)	1
19	DOWEL	SD200x5/16x1/2 DOWEL PIN	2
18	952066-01	HOUSING	1
17	BOLT	1/2-13-1-1/8 SHCS D	4
16	1093K11	RELIEF VALVE	1
15	125710	SPLINED SHAFT	1
14	15830	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERT	2
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	GREASE PLUG	1
5	H52500	NEOPRENE INSERT	8
4	HX300	SPEC. 5/16-24x5/8 HHB Y D	8
3	123729-01	THREADED BUSHING	8
2	126105	COUPLING HUB	1
1	124118-06	FLYWHEEL PLATE	1

BEARING SUPPORTED
 STUB SHAFT SUB-ASS'Y
 #125711

COUPLING ASS'Y
 125747

- NOTES:**
1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
 2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
 3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>		DRAWN BY HAVEMAN DATE 8-9-00 CHECKED BY RJH SCALE DRAWING NO. 952125 SHEET OF REV.			



TITLE
 KUBOTA -05 BEARING SUPPORTED STUB SHAFT ASS'Y

MATERIAL