



REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
H	11/21/2002	CHANGED V-RING TO VS-032	ZS	RJH	HM

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

NOTE:

THIS ASSEMBLY WORKS WITH:
FLYWHEELS C-9(16614-25112)
C-8(16692-25113)
& STARTER PLATE E-1(16241-04621)

REPLACES: 952097 & 952117

22	952111	BOLT KIT (PRE-ASSEMBLED)	1
21	DOWEL	SD200x5/16x1/2 DOWEL PIN	2
20	952066-01	HOUSING	1
19	BOLT	1/2-13x1-1/8 SHCS D	4
18	1093K11	RELIEF VALVE	1
17	609000	GREASE ZERT	1
16	125294	SPECIAL 5/8-11 HHB	1
15	125713	SPLINED SHAFT	1
14	15830	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERT	1
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	GREASE PLUG	1
5	H52500	NEOPRENE INSERT	8
4	HX300	SPEC. 5/16-24x5/8 HHB Y D	8
3	123729-01	THREADED BUSHING	8
2	126105	COUPLING HUB	1
1	124118-06	FLYWHEEL PLATE	1

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#125714

COUPLING ASS'Y
125747

- NOTES:
1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING 1912 COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
 2. GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERT). USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
 3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.
 4. **HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-B AND V1505-B**

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING		 TITLE KUBOTA -05 BEARING STUB SHAFT ASS'Y MATERIAL			
TOLERANCES UNLESS OTHERWISE SPECIFIED					
125 MAXIMUM					
ANGLE ±1/2°					
FRACTION ±1/32					
DECIMAL		DRAWN BY		DATE	DRAWING NO.
.00 ±.01		HAYEMAN		8-9-00	952126
.000 ±.005		CHECKED BY		SCALE	SHEET OF REV.
.0000 ±.0005					4 OF 4
FINISH		MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>			
CLASS		DESCRIPTION			