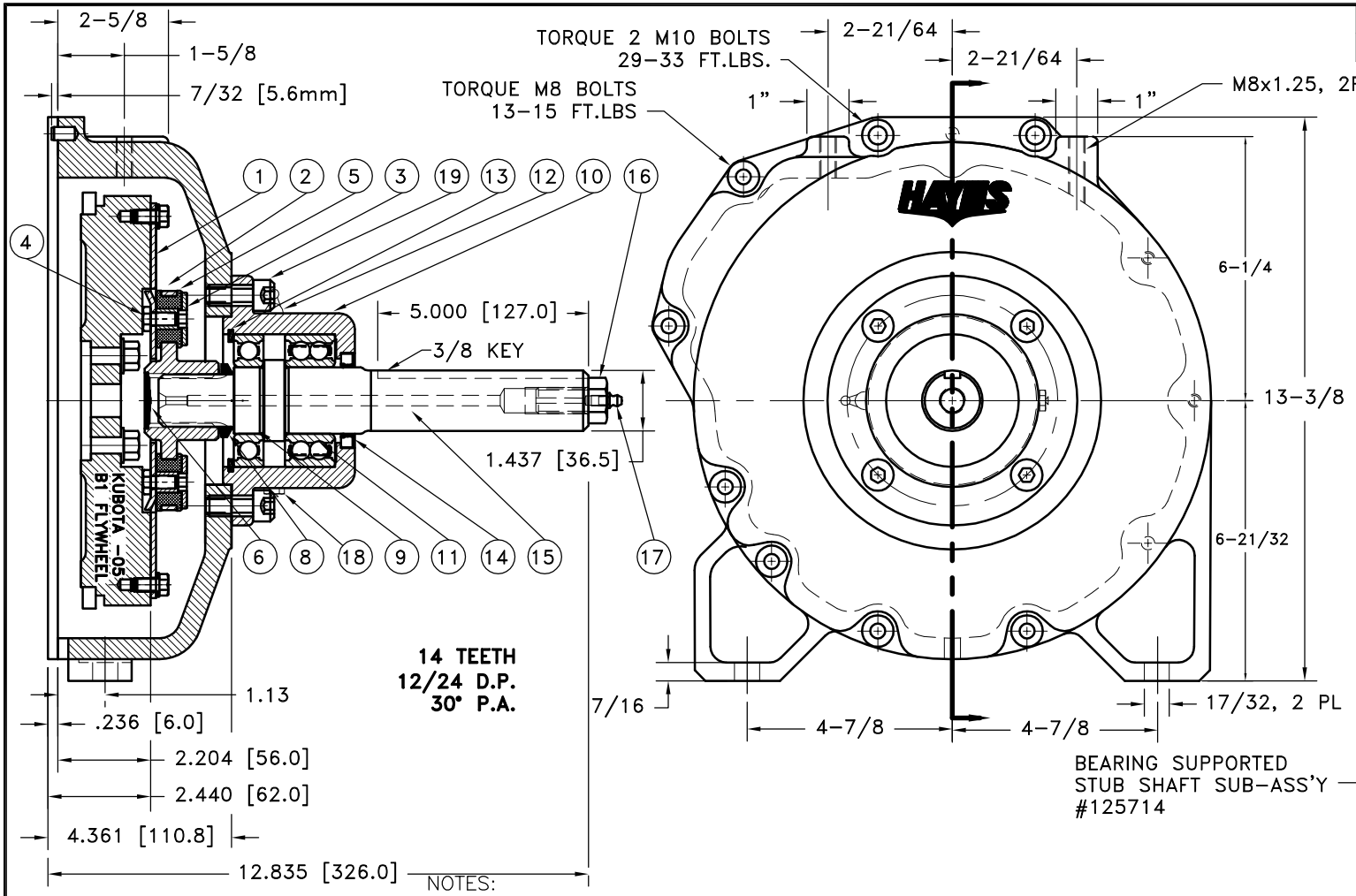
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
G	11/21/2002	CHANGED V-RING TO VS-032	ZS	RJH	HM



NOTE:
THIS ASSEMBLY WORKS WITH:
FLYWHEELS C-9(16614-25112)
C-8(16692-25113)
& STARTER PLATE E-1(16241-04621)

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

BEARING SUPPORTED STUB SHAFT SUB-ASS'Y #125714

COUPLING ASS'Y 125747

22	952111	BOLT KIT	1
21	PURCHASE	5/16x1/2 DOWEL	2
20	952089-01	HOUSING	1
19	740000	1/2-13-1-1/8 SHCS	4
18	1093K11	RELIEF VALVE	1
17	609000	GREASE ZERT	1
16	125294	SPECIAL 5/8-11 HHB	1
15	125713	SPLINED SHAFT	1
14	CRWI-R-15830	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERT	1
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	H52500	NEOPRENE INSERT	8
4	HX300	BOLT	8
3	123729-01	THREADED BUSHGING	8
2	126105	COUPLING HUB	1
1	124118-06	FLYWHEEL PLATE	1

NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING 1912 COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERT). USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. WARNING!!! INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.
4. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-B AND V1505-B

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, PERPENDICULARITY, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2'
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE: KUBOTA -05 BEARING STUB SHAFT ASS'Y

MATERIAL

CLASS | MAKE: ☐ BUY: ☐ | DRAWN BY: HAVEMAN | DATE: 8-30-00 | DRAWING NO. 952128

DESCRIPTION | CHECKED BY | SCALE | SHEET OF REV.

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