



PUMP OR MOTOR

2.20 PUMP SHAFT

124800-05
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

124118-06
9.499 O.D.
(6) .344 HOLES
ON 8.750 B.C.

KUBOTA +05
B1 FLYWHEEL

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2

"C" 2-BOLT PUMP MOUNT
5" DIA PUMP PILOT
(2) 5/8-11 TAPPED HOLES
EQ. SPACED ON 7.12 B.C.

TORQUE ALL M8 HOUSING BOLTS
13-15 FT.LBS.

TORQUE M8 FLYWHEEL BOLTS
20-25 FT.LBS

NOTES:

1. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B

2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

UP TO 65 HP

12	PURCHASE	1/2-13x1 SHCS	4
11	124917	ADAPTER PLATE	1
10	952111	BOLT KIT	1
9	PURCHASE	5/16 DIA x 1/2" DOWEL PIN	2
8	952088-11	HOUSING	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	HX300	5/16-24 x 5/8" HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124800-05	COUPLING HUB	1
1	124118-06	FLYWHEEL PLATE	1

COUPLING ASS'Y #124729

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> — FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH 	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125% MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 02-02-05 SCALE	DRAWING NO. 952172 SHEET OF REV.