

KUBOTA STARTER PLATE
HOUSING COMES WITH
DOWEL PINS INSTALLED

(2) M10x1.25 H.H.B
TORQUE 29-33 FT.LBS. 2 PL

"B" 2-BOLT VERTICAL MOUNT
4" DIA PUMP PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.
TORQUE 50-55 FT.LBS.

PUMP
OR
MOTOR

1.65 PUMP SHAFT

123207-05
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

TORQUE M8x1.25 H.H.B.
20-25 FT.LBS.

(8) M8 x 1.25 H.H.B.
TORQUE 13-15 FT.LBS.

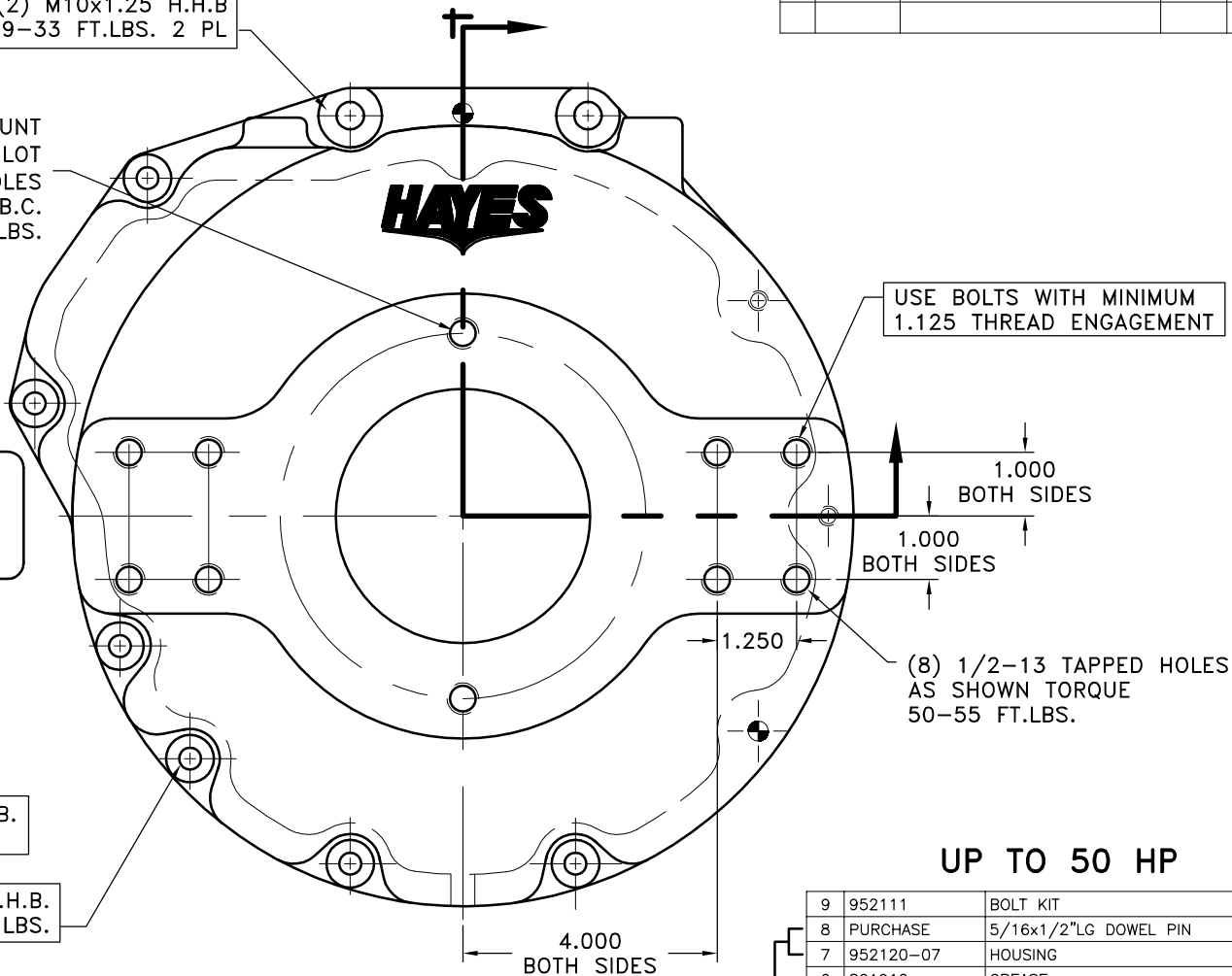
.236
(6mm)
2.204
(56mm)
2.440
(62mm)
4.361

NOTES:

1. HOUSING FOR KUBOTA ENGINES D-905,
D1005-B, D1105-B, V1205-B, V1305-P, AND
V1505-B

2. USE FURNISHED COUPLING GREASE ON BOTH MALE
AND FEMALE SPLINE.

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USE BOLTS WITH MINIMUM
1.125 THREAD ENGAGEMENT

1.000
BOTH SIDES
1.000
BOTH SIDES

(8) 1/2-13 TAPPED HOLES
AS SHOWN TORQUE
50-55 FT.LBS.

UP TO 50 HP

HOUSING ASS'Y
#952130

COUPLING ASS'Y
#124957

9	952111	BOLT KIT	1
8	PURCHASE	5/16x1/2"LG DOWEL PIN	2
7	952120-07	HOUSING	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	H52500	NEOPRENE INSERT	6
3	123206-01	STEEL RIVET	6
2	123207-05	COUPLING HUB	1
1	124118-02	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE KUBOTA -05 SERIES FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY SIETING CHECKED BY RJH	DATE 04-08-02 SCALE	DRAWING NO. 952304 SHEET OF REV.	