



REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	06/09/2016	CHANGED SEAL	BSL	JM	HM

NOTE:
THIS ASSEMBLY WORKS WITH:
FLYWHEELS C-9(16614-25112)
C-8(16692-25113)
& STARTER PLATE E-1(16241-04621)

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERK AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

NOTES:

- LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING 1912 COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
- GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK). USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
- WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.
- HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-B AND V1505-B**

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY. IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#126088

COUPLING ASS'Y
125747

20	952111	BOLT KIT	1
19	SD200x5/16x1/2	5/16x1/2 SPRING DOWEL	2
18	952089-01	HOUSING	1
17	BOLT	1/2-13x1-1/8 SHCS D	4
16	1093K11	RELIEF VALVE	1
15	126087	SPLINED SHAFT	1
14	132015	SEAL	1
13	RR-314	SPIROLOX SNAP RING	1
12	600000	GREASE ZERK	2
11	5208WD	DOUBLE BEARING	1
10	125007	BEARING HOUSING	1
9	208KD	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	GREASE PLUG	1
5	H52500	NEOPRENE INSERT	8
4	HX300	5/16-24x5/8 HHB Y D	8
3	123729-01	THREADED BUSHING	8
2	126105	COUPLING HUB	1
1	124118-06	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
/ FLATNESS — STRAIGHTNESS < ANGULARITY ⊥ PERPENDICULARITY // PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ↗ CIRCULAR RUN OUT ↖ TOTAL RUN OUT / CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE KUBOTA -05 BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL	
CLASS BS ASSY DESCRIPTION KB05FT,1-1/2,3,SHT	DRAWN BY SIETING CHECKED BY RJH	DATE 07-23-02 SCALE	DRAWING NO. 952305 SHEET OF REV.	