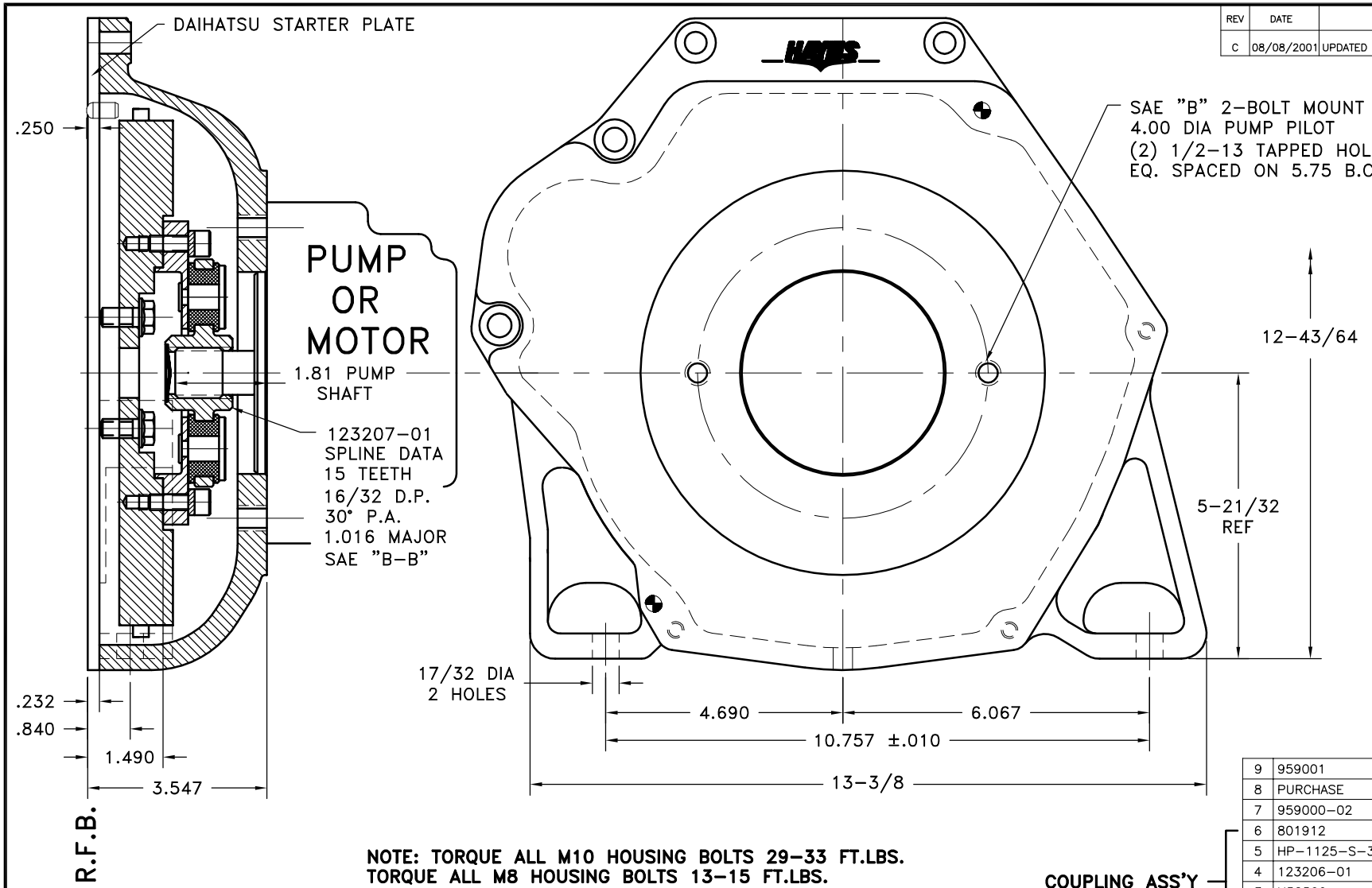
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C	08/08/2001	UPDATED TITLEBLOCK	MAYCROFT	HM	RJH



UP TO 50 HP

9	959001	BOLT KIT	1
8	PURCHASE	8mmx16mm LG. DOWEL	2
7	959000-02	HOUSING	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	123206-01	STEEL RIVET	6
3	H52500	NEOPRENE INSERT	6
2	123207-01	COUPLING HUB	1
1	123394	FLYWHEEL PLATE	1

COUPLING ASS'Y #124631

NOTE: TORQUE ALL M10 HOUSING BOLTS 29-33 FT.LBS.
TORQUE ALL M8 HOUSING BOLTS 13-15 FT.LBS.
TORQUE ALL M8 FLYWHEEL BOLTS 20-25 FT.LBS.

NOTES:

1. **HOUSING FOR DAIHATSU ENGINES DM700G & DM950G**
2. **USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH INTERNAL & EXTERNAL SPLINES.**
3. **CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.**

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, SQUARENESS, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL .00 ±.01, .000 ±.005, .0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE: DAIHATSU HOUSING & FLYWHEEL COUPLING ASS'Y

MATERIAL

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DRAWN BY: MAYCROFT | DATE: 1-15-97
CHECKED BY: RJH | SCALE:

DRAWING NO. 959006
SHEET OF REV.

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