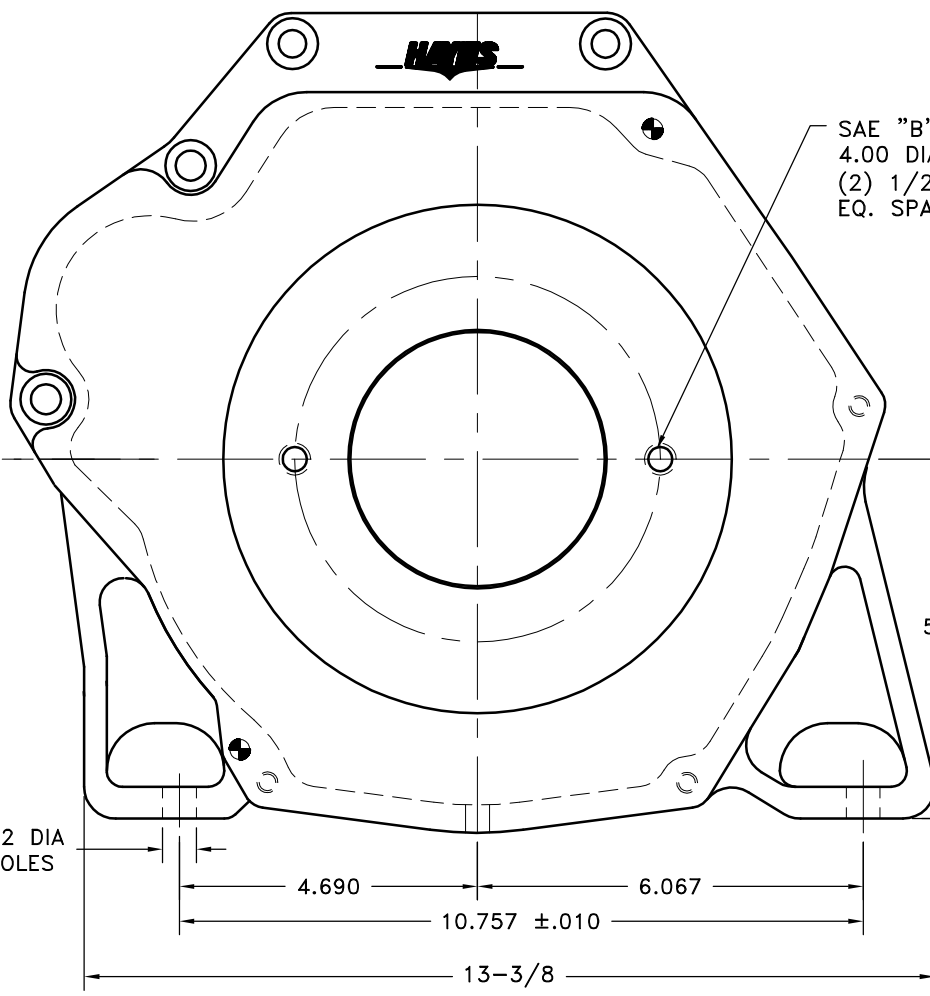
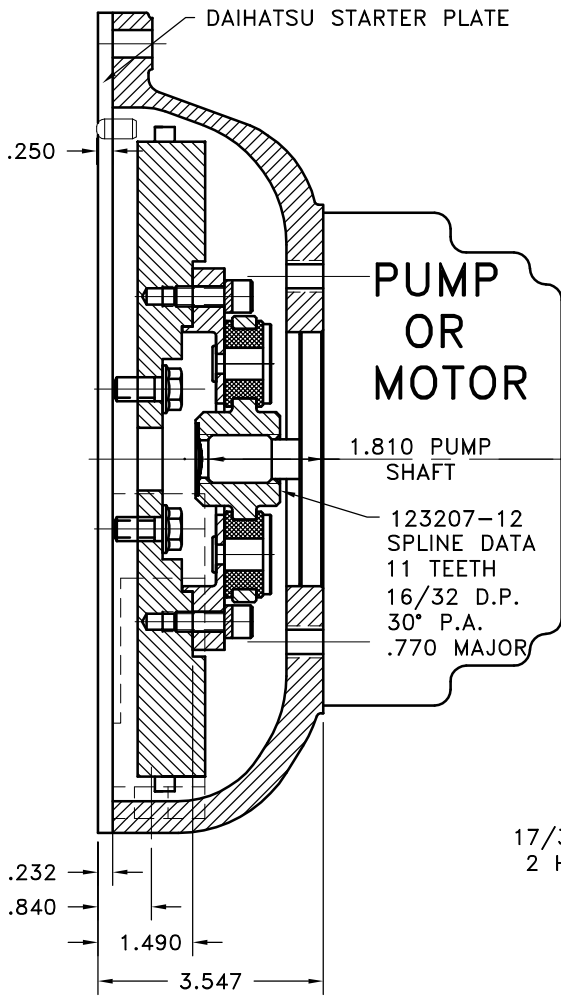


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



R.F.B.

**NOTE: TORQUE ALL M10 HOUSING BOLTS 29-33 FT.LBS.
TORQUE ALL M8 HOUSING BOLTS 13-15 FT.LBS.
TORQUE ALL M8 FLYWHEEL BOLTS 20-25 FT.LBS.**

**COUPLING ASS'Y
#126419**

UP TO 50 HP

9	959001	BOLT KIT	1
8	PURCHASE	8mmx16mm LG. DOWEL	2
7	959000-02	HOUSING	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	123206-01	STEEL RIVET	6
3	H52500	NEOPRENE INSERT	6
2	123207-12	COUPLING HUB	1
1	123394	FLYWHEEL PLATE	1

NOTES:

1. HOUSING FOR DAIHATSU ENGINES DM700G & DM950G
2. USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH INTERNAL & EXTERNAL SPLINES.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▱ FLATNESS — STRAIGHTNESS ∟ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY MAYCROFT CHECKED BY RJH	DATE 08-13-01 SCALE	DRAWING NO. 959016 SHEET OF REV.