

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

961455-08
S.A.E. 5 HOUSING
(8) 27/64 HOLES
EQ. SPACED ON A 13.13 B.C.
S.A.E. "C" PUMP MOUNT
5.00 PILOT
(2) 5/8-11 TAPPED HOLES
EQ. SPACED ON A 7.13 BC

124118-04
8.499 DIA
(6) .406 DIA HOLES
ON 7.283 B.C.

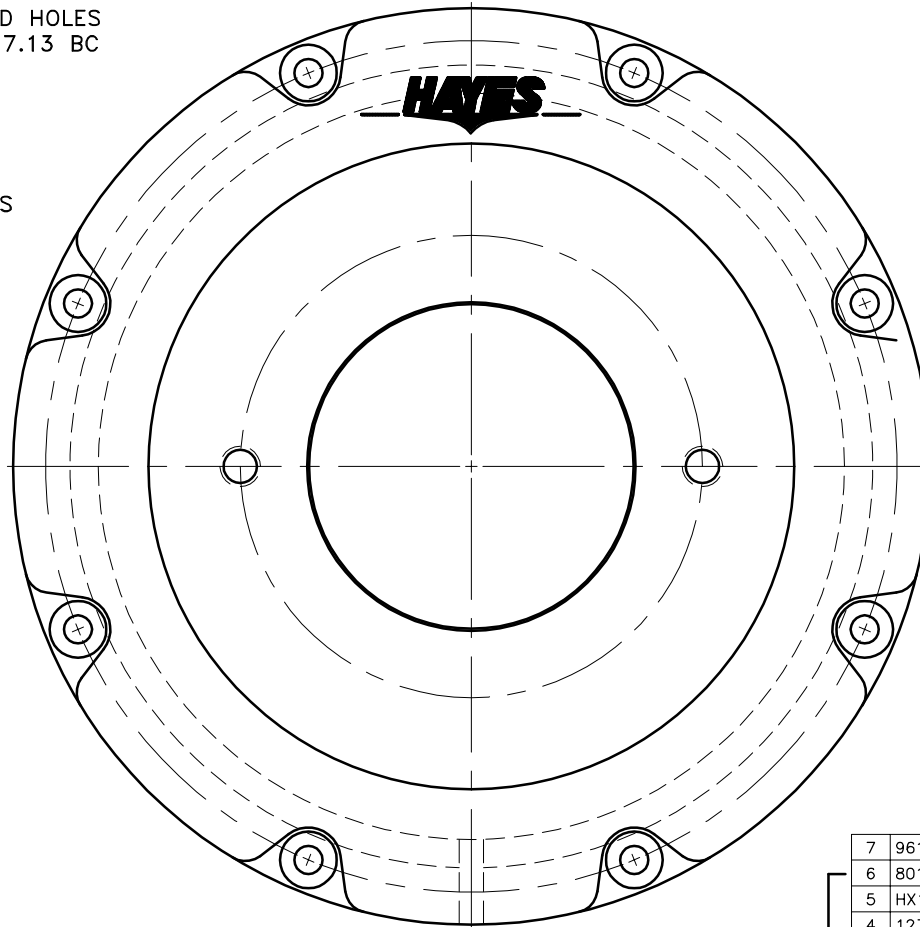
124240-13
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

2.20 PUMP SHAFT

PUMP
OR
MOTOR

128741
PUMP SPACER

.465
2.162



UP TO 75 H.P.

SUB-ASS'Y #128740

7	961455-08	HOUSING [5]	1
6	801912	GREASE	1
5	HX100	5/16-24x5/8 H.H.B.	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-13	COUPLING HUB	1
1	124118-04	FLYWHEEL PLATE	1

FITS KUBOTA 2403-M, FITS
FLYWHEEL #1G850-25013 AND
HOUSING #1G850-04613 OR
SIMILAR PARTS.

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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$.00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 09-10-07 SCALE	DRAWING NO. 961463 SHEET OF REV.