

**YANMAR HOUSING
17301-01600
SEMI-S.A.E. #5**

M10x1.5 HHB
TORQUE 29-33 FT.LBS

M8 x 1.25 HHB
TORQUE 20-25 FT.LBS.

124243-83
9.499 O.D.
(8) .314 HOLES
ON 8.875 B.C.

**PUMP
OR
MOTOR**

2.20 PUMP SHAFT

124240-13
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.283 MAJOR
SAE "C"

YANMAR FLYWHEEL
SAE #7-1/2
119265-21590

.590 [15mm]

1 5/8 [41mm]

3.150 [80mm]

**YANMAR ENGINES
3TNE84 VM & 3TNE84T VM**

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961455-08
S.A.E 5 HOUSING MOUNT, 12.38 PILOT
(8) 27/64 HOLES ON A 13.13 B.C.
S.A.E "C" PUMP MOUNT, 5.00 PILOT
(2) 5/8-11 TAPPED HOLES
ON A 7.12 B.C.

**COUPLING ASS'Y
#131245**

UP TO 75 HP

9	961457	BOLT KIT (PRE-ASSEMBLED)	1
8	961455-08	HOUSING [SAE 5 C2]	1
7	HP-1312-S-62	HUBBARD PLUG	1
6	801912	GREASE	1
5	BOLT	5/16-24x5/8 HHB Y D	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-13	HUB [14T 12/24, 3.875BC]	1
1	124243-83	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 ANGLE ±1/2° FRACTION ±1/32 FINISH			
CLASS MAKE: ☐ BUY: ☐		HAYES MANUFACTURING INC. ® TITLE YANMAR 3TNE HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL			
DESCRIPTION		DRAWN BY KNH	DATE 10/08/2013	DRAWING NO. 961480	
		CHECKED BY RJH	SCALE	SHEET OF REV.	