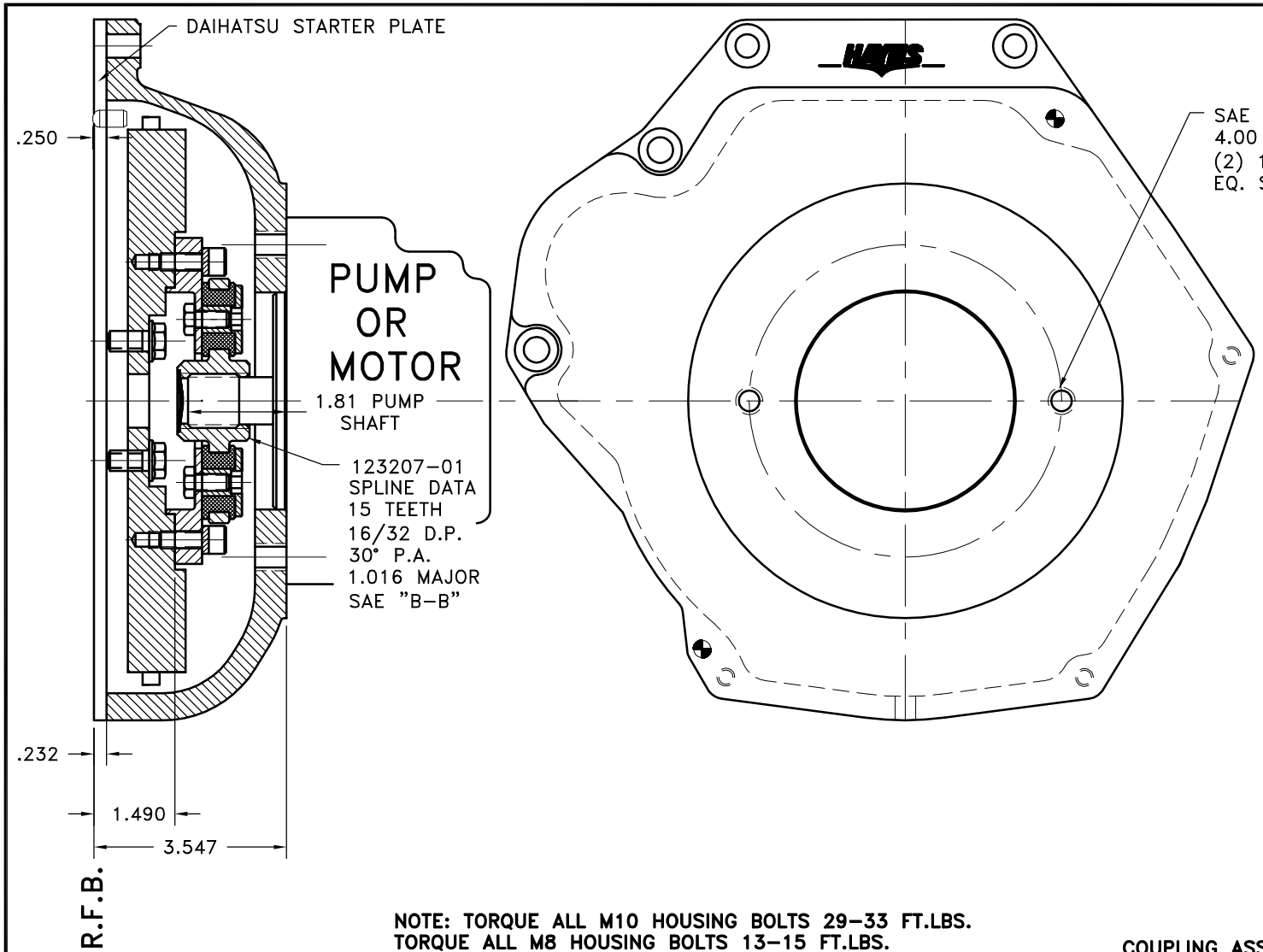
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



UP TO 50 HP

10	959001	BOLT KIT	1
9	PURCHASE	8mmx16mm LG. DOWEL	2
8	969001-03	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-01	COUPLING HUB	1
1	123394	FLYWHEEL PLATE	1

COUPLING ASS'Y #126889

NOTE: TORQUE ALL M10 HOUSING BOLTS 29-33 FT.LBS.
TORQUE ALL M8 HOUSING BOLTS 13-15 FT.LBS.
TORQUE ALL M8 FLYWHEEL BOLTS 20-25 FT.LBS.

NOTES:

1. **HOUSING FOR DAIHATSU ENGINES DM700G & DM950G**
2. **USE FURNISHED TEXACO 1912 COUPLING GREASE ON BOTH INTERNAL & EXTERNAL SPLINES.**
3. **CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.**

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, SQUARENESS, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2°
FRACTION ±1/32
DECIMAL
.00 ±.01
.000 ±.005
.0000 ±.0005

- UNLESS OTHERWISE SPECIFIED -
REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

HAYES MANUFACTURING INC. ®

TITLE: DAIHATSU HOUSING & FLYWHEEL COUPLING ASS'Y

MATERIAL

DRAWN BY: SIETING
DATE: 08-14-02
CHECKED BY: RJH
SCALE:
DRAWING NO.: 969004
SHEET OF REV.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY. IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.

COPYRIGHT ©2000-2006 by Hayes Manufacturing, Inc.

11/8/2006 7:33:56 AM