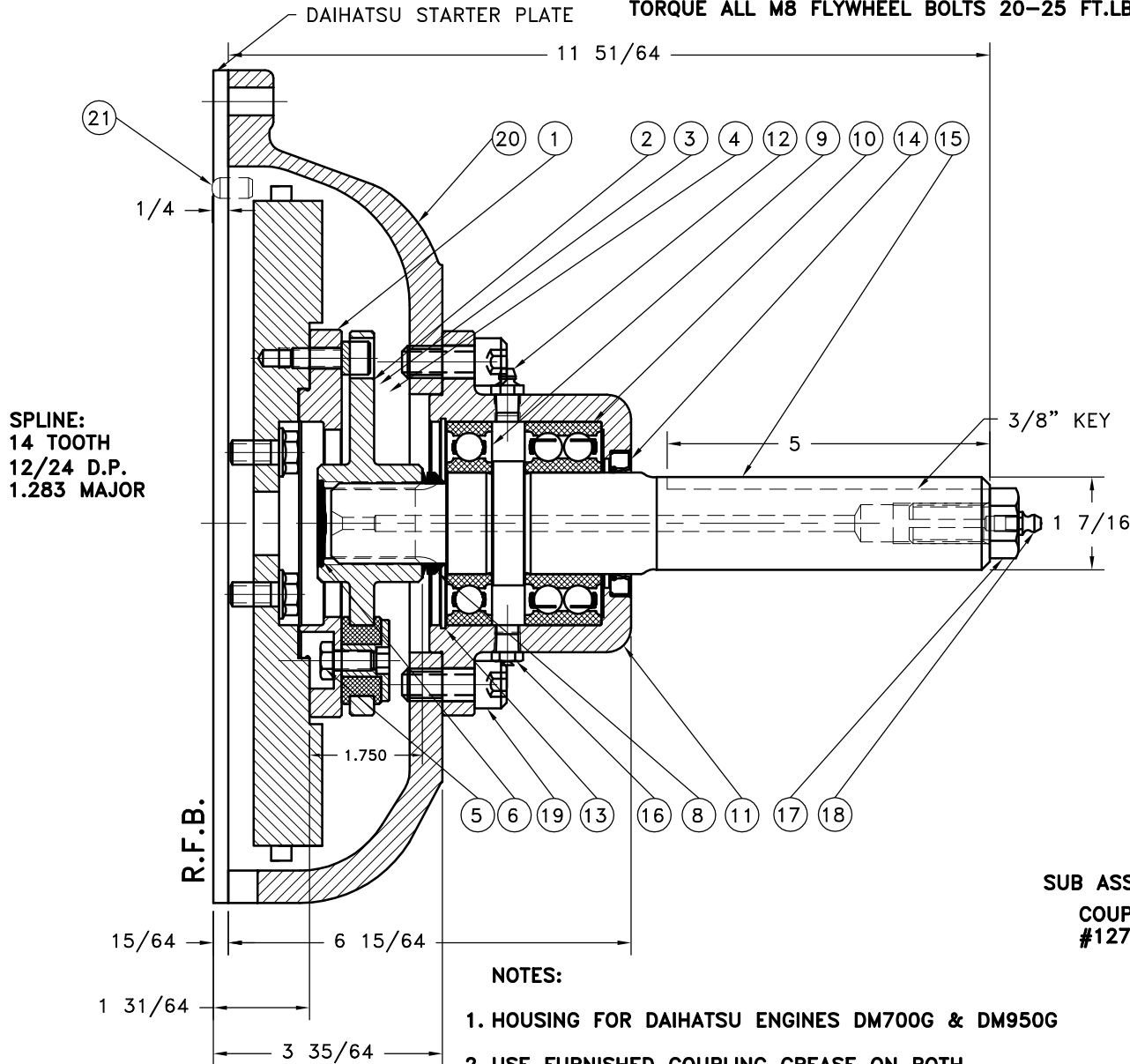


NOTE: TORQUE ALL M10 HOUSING BOLTS 29-33 FT.LBS.  
TORQUE ALL M8 HOUSING BOLTS 13-15 FT.LBS.  
TORQUE ALL M8 FLYWHEEL BOLTS 20-25 FT.LBS.

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	09/01/2009	CHANGED GREASE PLUG AND BOLT	ZS	RJH	HM



SPLINE:  
14 TOOTH  
12/24 D.P.  
1.283 MAJOR

#### NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

#### UP TO 50 HP

22	959001	BOLT KIT	1
21	PURCHASE	8mmx16mm LG. DOWEL	2
20	969001-05	HOUSING	1
19	740000	1/2-13 x 1" SHCS	4
18	609000	GREASE ZERK	1
17	125294	5/8-11 HHB	1
16	1093K11	RELIEF VALVE	1
15	125713	SPLINED SHAFT	1
14	CRW1-R-15830	SEAL	1
13	RR-314	SNAP RING	1
12	600000	GREASE ZERK	1
11	125007	BEARING HOUSING	1
10	5208WD	DOUBLE BEARING	1
9	208P	BEARING	1
8	VS-032	V-RING	1
7	801912	GREASE	1
6	R-0017-01	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	5
4	123729-01	THREADED BUSHING	5
3	H52500	NEOPRENE INSERT	5
2	127541	COUPLING HUB	1
1	124280	FLYWHEEL PLATE	1

SUB ASS'Y #125714  
COUPLING ASS'Y #127540

#### NOTES:

1. HOUSING FOR DAIHATSU ENGINES DM700G & DM950G
2. USE FURNISHED COUPLING GREASE ON BOTH INTERNAL & EXTERNAL SPLINES.
3. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	<b>HAYES</b> MANUFACTURING INC. ® <b>TITLE</b> DAIHATSU BEARING SUPPORTED STUB SHAFT <b>MATERIAL</b>	
CLASS	DESCRIPTION	DRAWN BY SIETING	DATE 05-03-04	DRAWING NO. 969017
		CHECKED BY RJH	SCALE	SHEET OF REV.

4/16/2014 10:08:18 AM