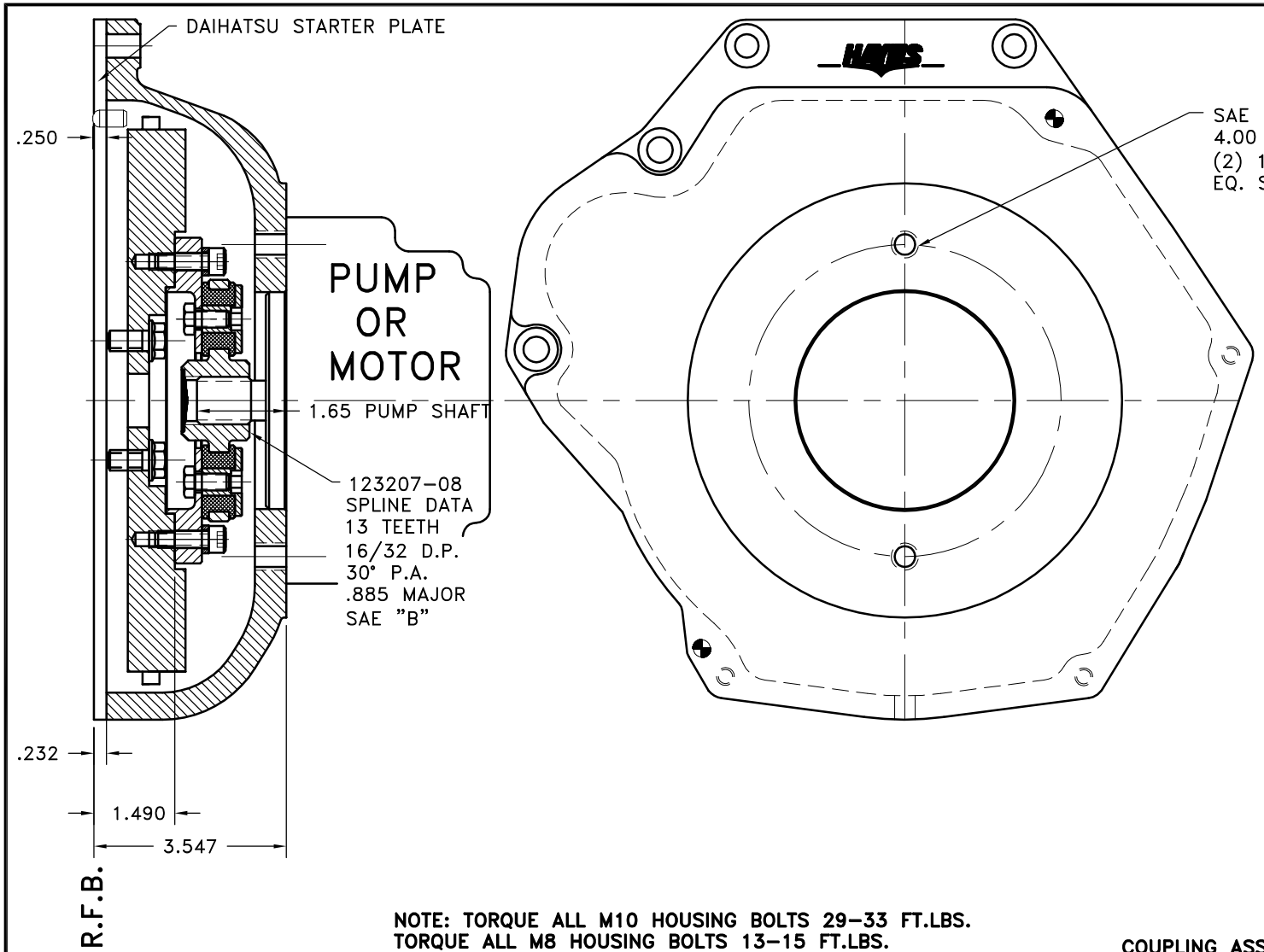

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

UP TO 50 HP

10	959001	BOLT KIT	1
9	PURCHASE	8mmx16mm LG. DOWEL	2
8	969001-06	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-08	COUP HUB [13T 16/32\3.000]	1
1	123394	FLYWHEEL PLATE [SPEC\3.000]	1

COUPLING ASS'Y #127925

NOTE: TORQUE ALL M10 HOUSING BOLTS 29-33 FT.LBS.
TORQUE ALL M8 HOUSING BOLTS 13-15 FT.LBS.
TORQUE ALL M8 FLYWHEEL BOLTS 20-25 FT.LBS.

NOTES:
1. **HOUSING FOR DAIHATSU ENGINES DM700G & DM950G**
2. **USE FURNISHED COUPLING GREASE ON BOTH INTERNAL & EXTERNAL SPLINES.**
3. **CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.**

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, SQUARENESS, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2° FRACTION ±1/32
DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005
– UNLESS OTHERWISE SPECIFIED – REMOVE FIRST THREAD ON ALL TAPPED HOLES
BREAK ALL SHARP CORNERS .010 TO .020
STAMP OR MARK DRAWING NO.

DET.	PART NUMBER	DESCRIPTION	QTY.

HAYES MANUFACTURING INC. ®

TITLE: DAIHATSU HOUSING & FLYWHEEL COUPLING ASS'Y
MATERIAL

DRAWN BY	DATE	DRAWING NO.
SIETING	6-30-05	969020
CHECKED BY	SCALE	SHEET OF REV.
RJH		

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