

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A1	09/19/2006	REMOVED D902 ENGINE.	ZS	RJH	HM

SPECIAL FOR DF972 - WG972

NOTES:

1. HOUSING FOR KUBOTA ENGINES DF972 - WG972
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

LOC-TITE DOWEL BUSHING ON PINS AT ASSEMBLY

UP TO 20 HP

11	972005	BOLT KIT	1
10	127695	HOLLOW DOWEL BUSHING	1
9	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
8	930114-01	HOUSING	1
7	801912	GREASE	1
6	HP-937-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 HHB	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-09	COUPLING HUB	1
1	127581	FLYWHEEL PLATE	1

**COUPLING ASS'Y
#127692**

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
			DRAWN BY SIETING CHECKED BY RJH DATE 09-20-04 SCALE	DRAWING NO. 972011 SHEET OF REV.

SAE "A" 2-BOLT MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

TORQUE M8 FLYWHEEL BOLTS 20-25 FT.LBS.

123207-09
SPLINE DATA
9 TEETH
16/32 D.P.
30° P.A.
.640 MAJOR
SAE "A"

1.25 SHAFT LENGTH

PUMP OR MOTOR

TORQUE M8 HOUSING BOLTS 13-15 FT.LBS.

KUBOTA STARTER PLATE
#EG561-04620

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