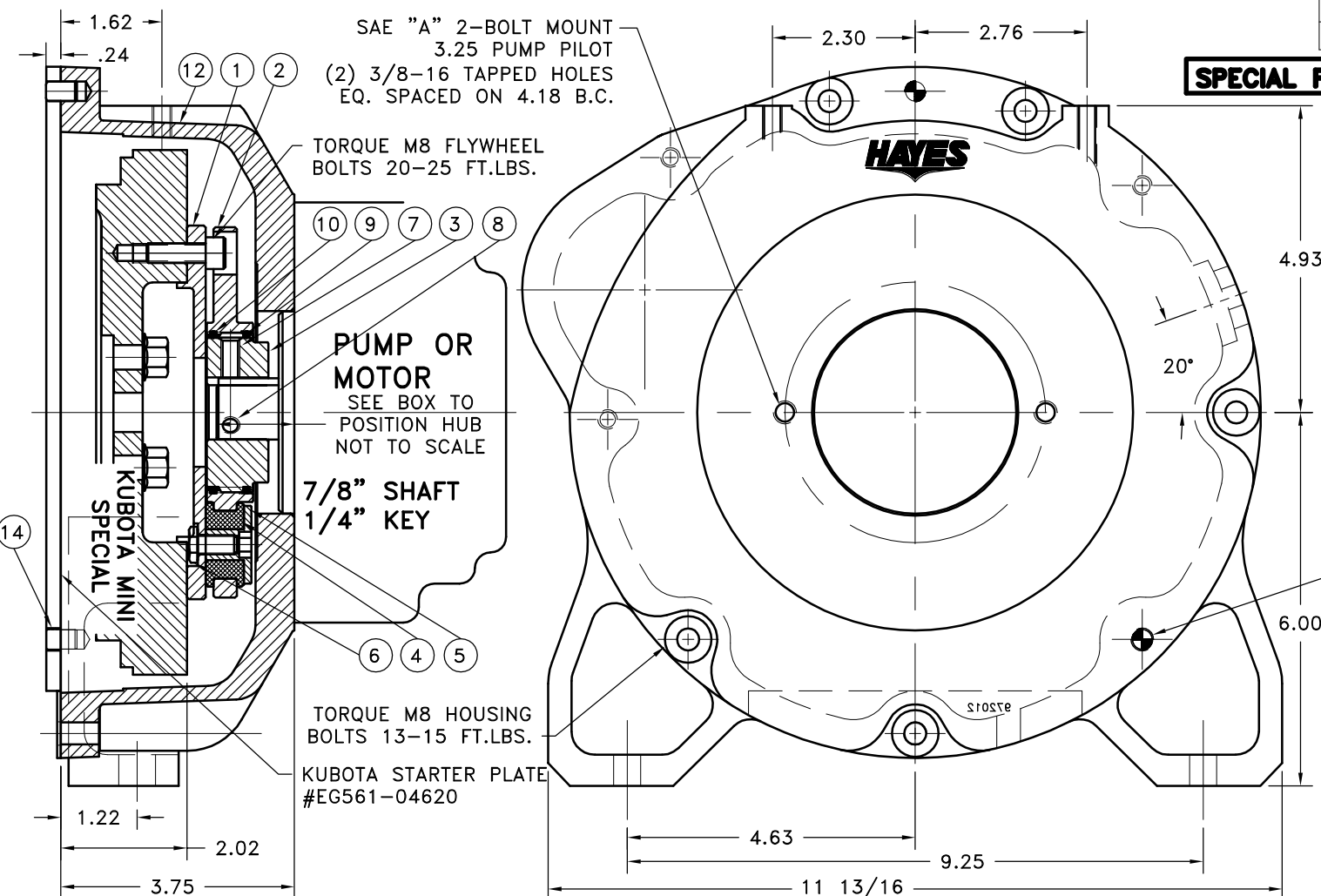


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	09/19/2006	REMOVED D902 ENGINE	ZS	RJH	HM

**SPECIAL FOR DF972 - WG972**



# **NOTES:**

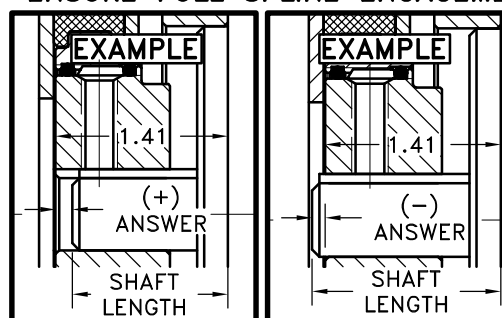
1. HOUSING FOR KUBOTA ENGINES DF972 - WG972
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

LOC-TITE DOWEL BUSHING ON PINS AT ASSEMBLY

15	972005	BOLT KIT	1
14	127695	HOLLOW DOWEL BUSHING	1
13	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
12	930114-01	HOUSING	1
11	801912	GREASE	1
10	568-143	O-RING (124283)	1
9	568-142	O-RING (124838-41)	1
8	PURCHASE	5/16-18 x 5/8" SSSCP	1
7	PURCHASE	5/16-18 x 1/2" SSSCP	1
6	HX300	SPEC. 5/16-24 x 5/8" HHB	5
5	123729-01	THREADED BUSHING	5
4	H52500	NEOPRENE INSERT	5
3	124838-41	EXTERNAL SPLINED ADAPTER	1
2	124283	INTERNAL SPLINED HUB	1
1	127623	FLYWHEEL PLATE	1

**COUPLING ASS'Y #127699**

**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.**



NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT & REASSEMBLE USING NUT & BOLT GRADE LOC-TITE ON SET SCREWS. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS. TO GET HUB PRESET USE THIS EQUATION:

EXAMPLE:  
1.41 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
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	DRAWN BY SIETING	DATE 09-28-04	DRAWING NO. 972013	
	CHECKED BY RJH	SCALE	SHEET OF REV.	

12/4/2007 9:58:55 AM