

SAE "B" 4-BOLT MOUNT  
4.00 PUMP PILOT  
(4) 1/2-13 TAPPED HOLES  
EQ. SPACED ON 5.00 B.C.

TORQUE M8 FLYWHEEL  
BOLTS 20-25 FT.LBS.

PUMP OR  
MOTOR

1.65 PUMP SHAFT

123207-14  
SPLINE DATA  
13 TEETH  
16/32 D.P.  
30° P.A.  
.885 MAJOR  
SAE "B"

TORQUE M8 HOUSING  
BOLTS 13-15 FT.LBS.

KUBOTA STARTER PLATE  
#EG561-04620

**SPECIAL FOR DF972 - WG972**

# NOTES:

1. HOUSING FOR KUBOTA  
ENGINES DF972 - WG972
2. USE FURNISHED COUPLING  
GREASE ON BOTH MALE  
AND FEMALE SPLINE.

LOC-TITE DOWEL  
BUSHING ON PINS  
AT ASSEMBLY

COUPLING ASS'Y  
#127582

11	972005	BOLT KIT	1
10	127695	HOLLOW DOWEL BUSHING	1
9	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
8	930114-08	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 HHB	3
4	123729-01	THREADED BUSHING	3
3	H52500	NEOPRENE INSERT	3
2	123207-14	COUPLING HUB	1
1	127581	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<p>FLATNESS</p> <p>STRAIGHTNESS</p> <p>ANGULARITY</p> <p>SQUARENESS</p> <p>PARALLELISM</p> <p>CONCENTRICITY</p> <p>TRUE POSITION</p> <p>ROUNDNESS</p> <p>CIRCULAR RUN OUT</p> <p>TOTAL RUN OUT</p> <p>CYLINDRICITY</p> <p>FINISH</p>	<p>DO NOT SCALE DRAWING</p> <p>TOLERANCES UNLESS OTHERWISE SPECIFIED</p> <p>125 MAXIMUM</p> <p>ANGLE ±1/2°</p> <p>FRACTION ±1/32</p> <p>DECIMAL</p> <p>.00 ±.01</p> <p>.000 ±.005</p> <p>.0000 ±.0005</p>	<p>REMOVE FIRST THREAD ON ALL TAPPED HOLES</p> <p>BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.</p>	<p><b>HAYES</b> MANUFACTURING INC. ®</p> <p>TITLE KUBOTA MINI SERIES HOUSING &amp; FLYWHEEL COUPLING ASS'Y</p> <p>MATERIAL</p>	<p>DRAWN BY SIETING</p> <p>CHECKED BY RJH</p> <p>DATE 09-30-04</p> <p>SCALE</p> <p>DRAWING NO. 972014</p> <p>SHEET OF REV.</p>

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