



REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	09/19/2006	REMOVED D902 ENGINE	ZS	RJH	HM

**SPECIAL FOR DF972 - WG972**

### NOTES:

1. HOUSING FOR KUBOTA ENGINES DF972 - WG972
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

LOC-TITE DOWEL  
BUSHING ON PINS  
AT ASSEMBLY

**UP TO 50 HP**

11	972005	BOLT KIT	1
10	127695	HOLLOW DOWEL BUSHING	1
9	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
8	930114-03	HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24x5/8 HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-08	COUPLING HUB	1
1	127581	FLYWHEEL PLATE	1

**COUPLING ASS'Y  
#127993**

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® KUBOTA MINI SERIES HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY SIETING CHECKED BY RJH	DATE 09-01-05 SCALE DRAWING NO. 972020 SHEET OF REV.

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