

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A2	09/01/2009	ADDED NOTES TO ATTN BOX.	ZS	RJH	HM

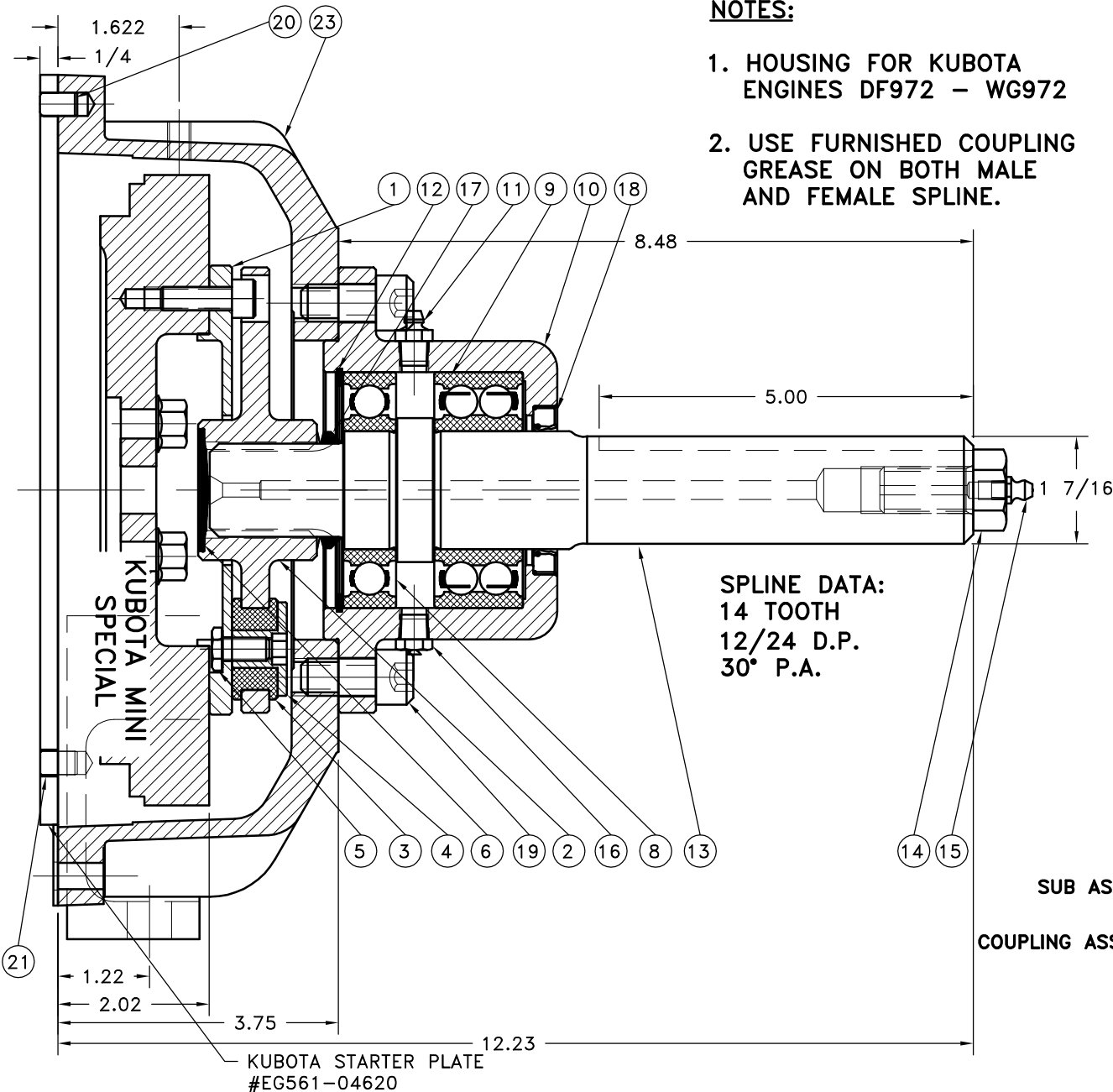
## NOTES:

1. HOUSING FOR KUBOTA ENGINES DF972 - WG972
2. USE FURNISHED COUPLING GREASE ON BOTH MALE AND FEMALE SPLINE.

## SPECIAL FOR DF972 - WG972

### NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.



23	930114-08	HOUSING	1
22	972005	BOLT KIT	1
21	127695	HOLLOW DOWEL BUSHING	1
20	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
19	PURCHASE	1/2-13 x 1" SHCS	4
18	CRW1-R-15830	SEAL	1
17	VS-032	V-RING	1
16	1093K11	RELIEF VALVE	1
15	609000	GREASE ZERK	1
14	125294	5/8-11 HHB	1
13	125713	SPLINED SHAFT	1
12	RR-314	SNAP RING	1
11	600000	GREASE ZERK	1
10	125007	BEARING HOUSING	1
9	5208WD	DOUBLE BEARING	1
8	208P	BEARING	1
7	801912	GREASE	1
6	R-0017-02	GREASE PLUG	1
5	HX300	SPEC. 5/16-24 x 5/8" HHB	5
4	123729-01	THREADED BUSHING	5
3	H52500	NEOPRENE INSERT	5
2	127773	COUP HUB [14T 16/32\4.125]	1
1	127623	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES BEARING SUPPORTED STUB SHAFT ASSY MATERIAL	
CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 09-13-05	DRAWING NO. 972021
DESCRIPTION		CHECKED BY RJH	SCALE	SHEET OF REV.

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