



ATTENTION!!!

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. THE BEARING HOUSING IS SHIPPED FILLED TO OVERFLOW WITH MOBILE 1 5W/30 (3/4 OF A QUART). ONCE ASSEMBLY HAS BEEN INSTALLED ON ENGINE, CHECK TO MAKE SURE THAT OIL IS STILL FULL.
3. OIL MUST BE CHANGED EVERY 800-1000 HOURS OR EACH MONTH WHICH EVER COMES FIRST. RECORDS MUST BE KEPT ON OIL CHANGES OR WARRANTY WILL BE VOID.
4. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

26	930115-01	HOUSING	1
25	972005	BOLT KIT	1
24	127695	HOLLOW DOWEL BUSHING	1
23	DOWEL PIN	SD200x5/16x1/2	2
22	BOLT	1/2-13x1 SHCS	4
21	400324	V-RING	1
20	600000	GREASE ZERK	1
19	50785K250	1/8-27 M/F ADAPTER	1
18	31141	OIL RESERVOIR	1
17	BOLT	1/4-20x1/2 BUTTON HEAD	6
16	568-151	O-RING	1
15	1/8-27	DRAIN/OVERFLOW PLUG	4
14	127122	REAR SEAL ADAPTER	1
13	130602	SPLINED SHAFT	1
12	15830	SEAL	1
11	12329	SEAL	1
10	5208WD	DOUBLE BEARING	1
9	126646	BEARING HOUSING	1
8	208WD	BEARING	1
7	801912	GREASE	1
6	R-0017-02	GREASE PLUG	1
5	HX300	5/16-24x5/8 HHB Y D	5
4	123729-01	THREADED BUSHING	5
3	H52500	NEOPRENE INSERT	5
2	130603	COUPLING HUB	1
1	127623	FLYWHEEL PLATE	1

SUB ASS'Y #130605

COUPLING ASS'Y #130604

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
——— FLATNESS ——— STRAIGHTNESS ——— ANGULARITY ——— PERPENDICULARITY ——— PARALLELISM ——— CONCENTRICITY ——— TRUE POSITION ——— ROUNDNESS ——— CIRCULAR RUN OUT ——— TOTAL RUN OUT ——— CYLINDRICITY ——— FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI SERIES BEARING SUPPORTED STUB SHAFT ASSY MATERIAL	
CLASS	DESCRIPTION	DRAWN BY SIETING	DATE 03-19-2012	DRAWING NO. 972043
		CHECKED BY R/JH	SCALE	SHEET OF REV.

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