

977553-01
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
3.25" PUMP PILOT S.A.E. "A" PUMP MOUNT.
(2) 3/8-16 TAPPED HOLES EQUALLY
SPACED ON 4.187 B.C.

123243-04
8.499 O.D.
(6) .343 HOLES
ON 7.875 B.C.

PUMP
OR
MOTOR

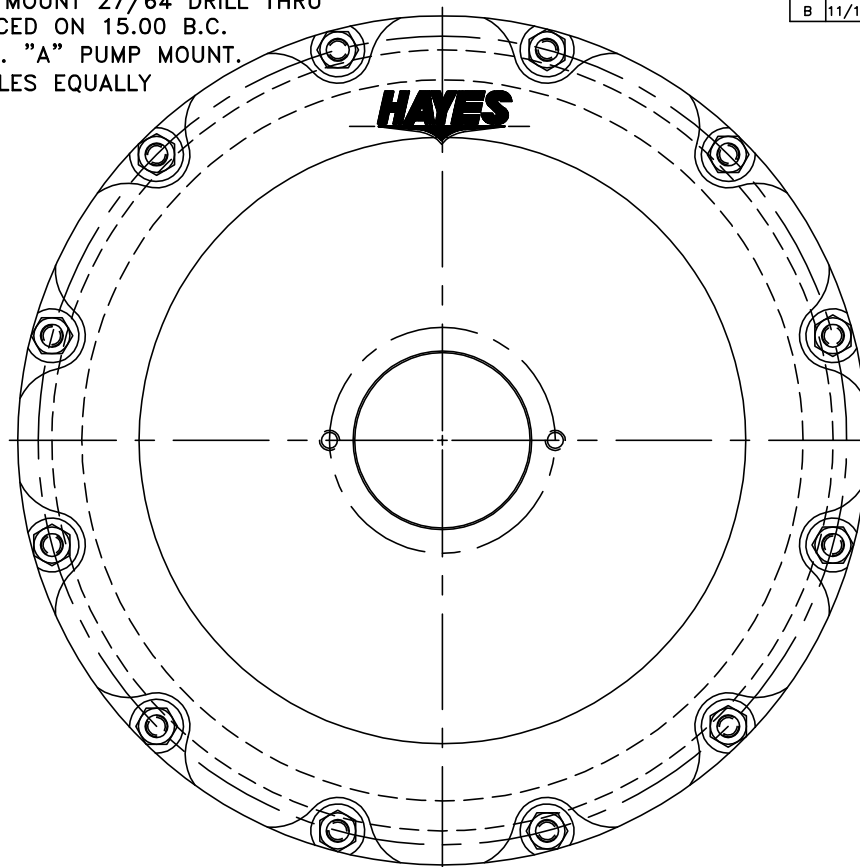
1.65 PUMP SHAFT

123378-31
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

DEUTZ
2200-1772
SAE 6-1/2

SAE 4 HOUSING

2.945
3.150
5.275



REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
B	11/11/2002	CHANGED COUPLING ASS'Y #	ZS	HM	RJH

UP TO 50 HP

9	977553-01	HOUSING	1
8	977524	BOLT KIT	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123378-31	COUPLING HUB	1
1	123243-04	FLYWHEEL PLATE	1

COUPLING ASS'Y
#125938

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE DEUTZ HOUSING & COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 7-7-95	DRAWING NO. 977500 SHEET OF REV.