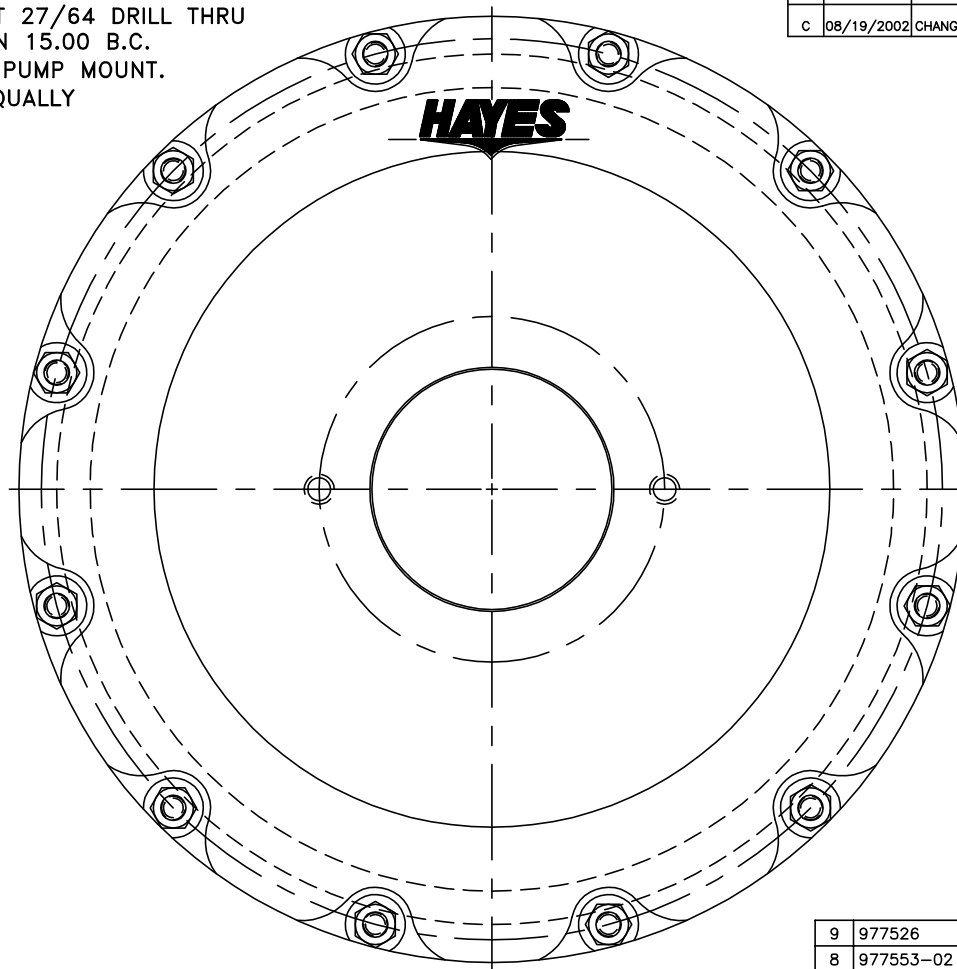
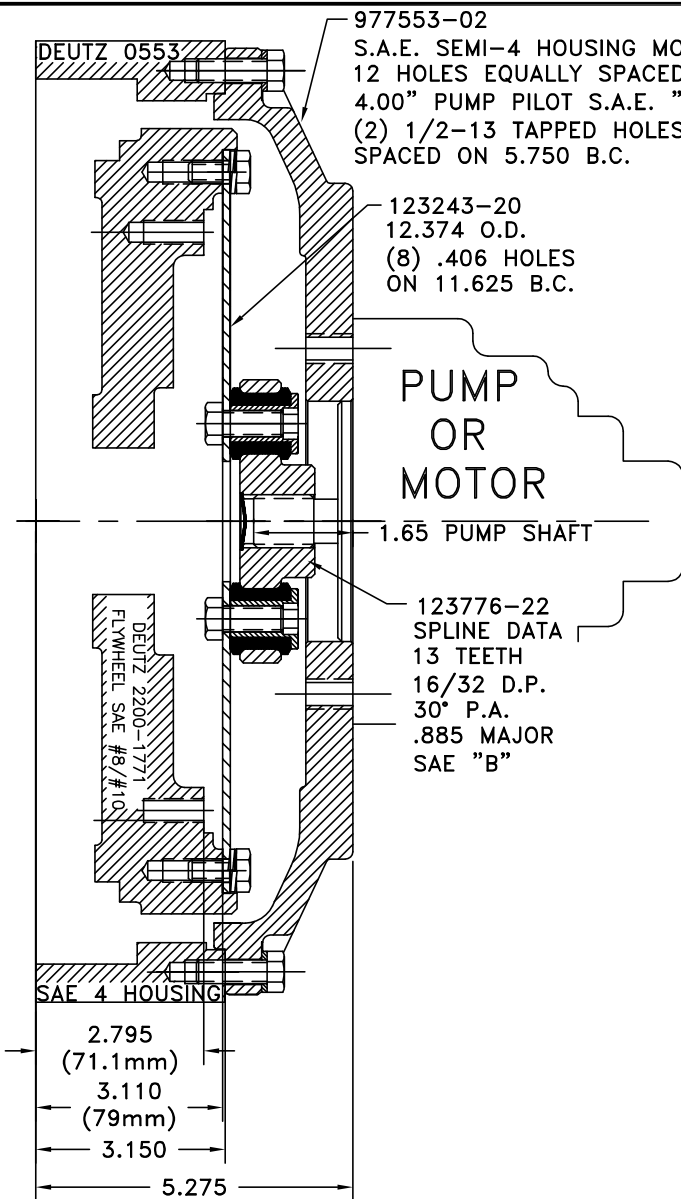


| REV | DATE       | CHANGE DESCRIPTION       | MOD.BY | CK1 | CK2 |
|-----|------------|--------------------------|--------|-----|-----|
| C   | 08/19/2002 | CHANGED HUB TO 123776-22 | ZS     | RJH | HM  |



COUPLING ASS'Y  
#125276

UP TO 65 HP

|   |             |                  |   |
|---|-------------|------------------|---|
| 9 | 977526      | BOLT KIT         | 1 |
| 8 | 977553-02   | SAE #4 HOUSING   | 1 |
| 7 | 801912      | GREASE           | 1 |
| 6 | HP-937-S-32 | HUBBARD PLUG     | 1 |
| 5 | HX200       | 7/16-20x1 HHB    | 6 |
| 4 | 123727      | THREADED BUSHING | 6 |
| 3 | H62500      | NEOPRENE INSERT  | 6 |
| 2 | 123776-22   | COUPLING HUB     | 1 |
| 1 | 123243-20   | FLYWHEEL PLATE   | 1 |

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

| SYMBOLS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                       | DET.                                                                                  | PART NUMBER                                      | DESCRIPTION               | QTY.     |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--------------------------------------------------|---------------------------|----------|
| <br><br><br><br><br><br><br><br><br><br><br> | DO NOT SCALE<br>DRAWING                                                                                                                               |  | TITLE<br>DEUTZ HOUSING W/ FLYWHEEL COUPLING ASSY | DRAWING NO.<br><br>977501 |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED                                                                                                              |                                                                                       |                                                  |                           | MATERIAL |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | $\frac{1}{128}$ MAXIMUM<br><br>ANGLE $\pm 1/2^\circ$<br>FRACTION $\pm 1/32$<br><br>DECIMAL<br>.00 $\pm$ .01<br>.000 $\pm$ .005<br>.0000 $\pm$ .0005   |                                                                                       |                                                  |                           |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | - UNLESS OTHERWISE SPECIFIED -<br>REMOVE FIRST THREAD<br>ON ALL TAPPED HOLES<br><br>BREAK ALL SHARP CORNERS .010 TO .020<br>STAMP OR MARK DRAWING NO. |                                                                                       |                                                  |                           |          |

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