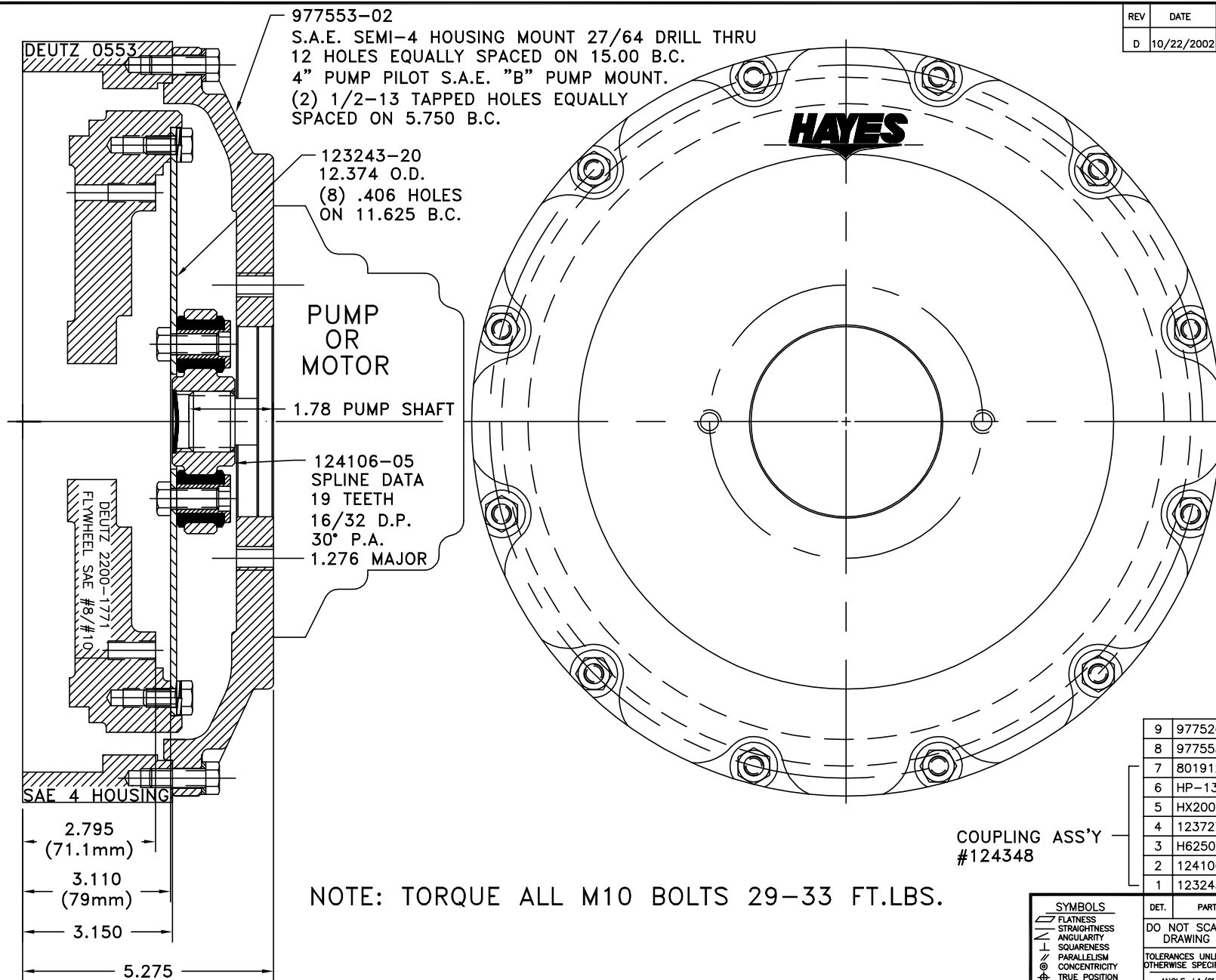


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
D	10/22/2002	CHANGED TO BOLTED DESIGN	ZS	RJH	HM



QTY.	DESCRIPTION	PART NUMBER	DET.
1	BOLT KIT	977526	9
1	SAE #4 HOUSING	977553-02	8
1	GREASE	801912	7
1	HUBBARD PLUG	HP-1312-S-62	6
6	7/16-20 x 1" HHB	HX200	5
6	THREADED BUSHING	123727	4
6	NEOPRENE INSERT	H62500	3
1	COUPLING HUB	124106-05	2
1	FLYWHEEL PLATE	123243-20	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$		HAYES TM MANUFACTURING INC. TITLE DEUTZ HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 7-7-95	DRAWING NO. 977503 SHEET OF REV.	

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