

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
D	08/19/2002	CHANGED HOUSING DESIGN	ZS	RJH	HM

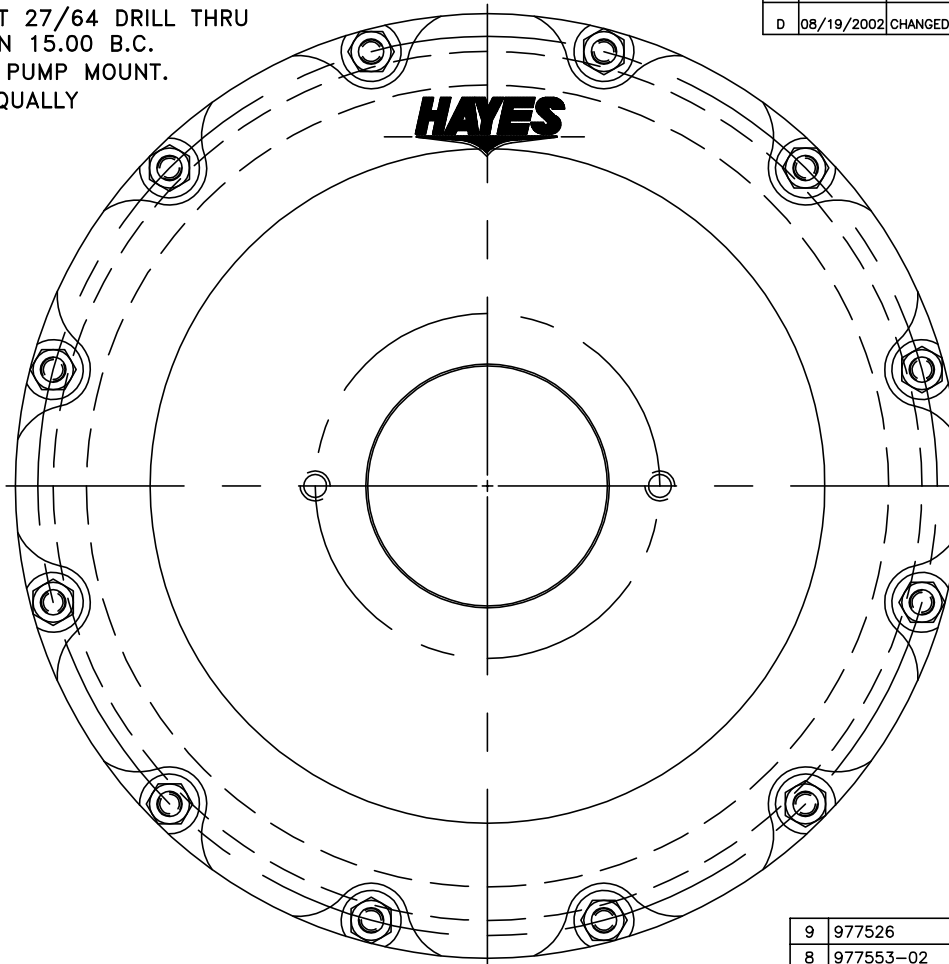
DEUTZ 0553
 977553-02
 S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4.00" PUMP PILOT S.A.E. "B" PUMP MOUNT.
 (2) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.750 B.C.

123243-18
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

PUMP
 OR
 MOTOR

1.815 SHAFT LENGTH

123214-17
 SPLINE DATA
 15 TEETH
 16/32 D.P.
 30° P.A.
 1.016 MAJOR
 SAE "B-B"



DEUTZ 2200-1771
 FLYWHEEL SAE #8/#10

SAE 4 HOUSING

2.795
 (71.1mm)

3.110
 (79mm)

3.150

5.275

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

COUPLING ASS'Y
 #124386

UP TO 110 HP

9	977526	BOLT KIT	1
8	977553-02	SAE #4 HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-17	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	TITLE HAYES MANUFACTURING INC. ® DEUTZ HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 6-16-95 DRAWING NO. 977507 SHEET OF REV.

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