

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
E	10/08/2002	CHANGED COUPLING ASS'Y #	ZS	RJH	HM

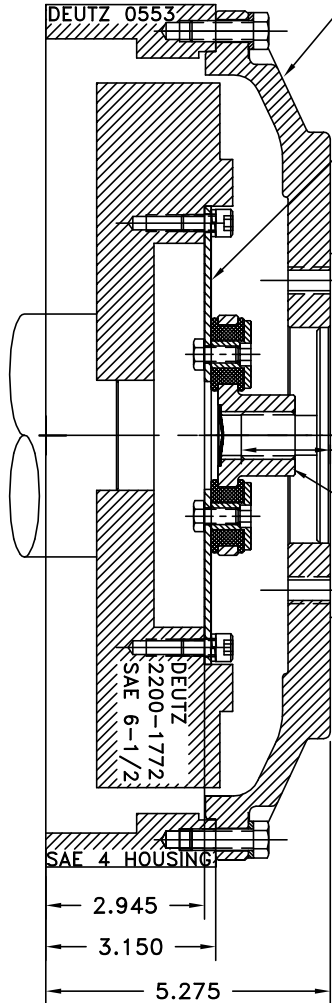
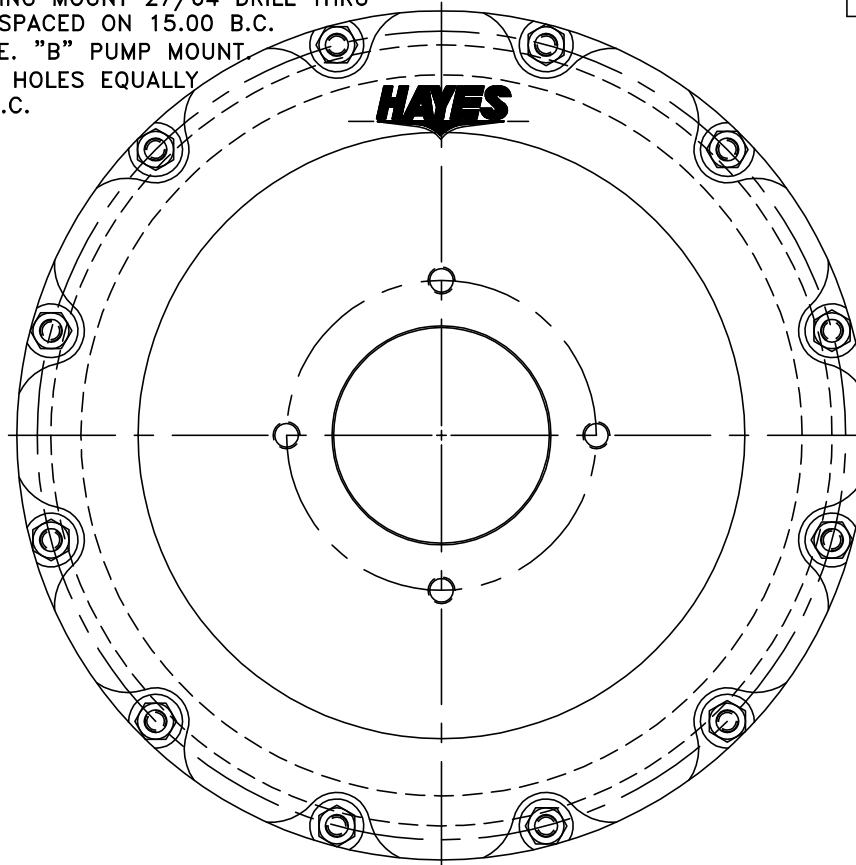
977553-04  
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU  
12 HOLES EQUALLY SPACED ON 15.00 B.C.  
4" PUMP PILOT S.A.E. "B" PUMP MOUNT  
(4) 1/2-13 TAPPED HOLES EQUALLY  
SPACED ON 5.750 B.C.

123243-04  
8.499 O.D.  
(6) .343 HOLES  
ON 7.875 B.C.

PUMP  
OR  
MOTOR

1.65 PUMP SHAFT

123378-31  
SPLINE DATA  
13 TEETH  
16/32 D.P.  
30° P.A.  
.885 MAJOR  
SAE "B"



UP TO 50 HP

9	977553-04	HOUSING	1
8	977524	BOLT KIT	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123378-31	COUPLING HUB	1
1	123243-04	FLYWHEEL PLATE	1

COUPLING ASS'Y  
#125938

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 15° MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		<b>HAYES</b> MANUFACTURING INC. ® TITLE DEUTZ HOUSING & COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 3-22-95	DRAWING NO. 977510 SHEET OF REV.

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