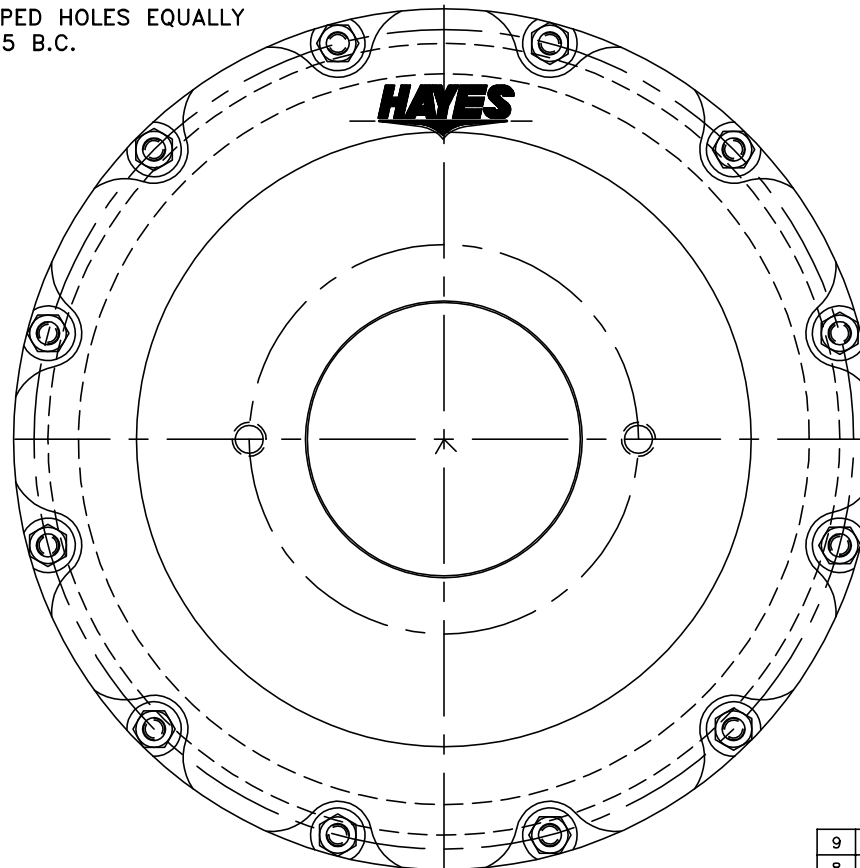
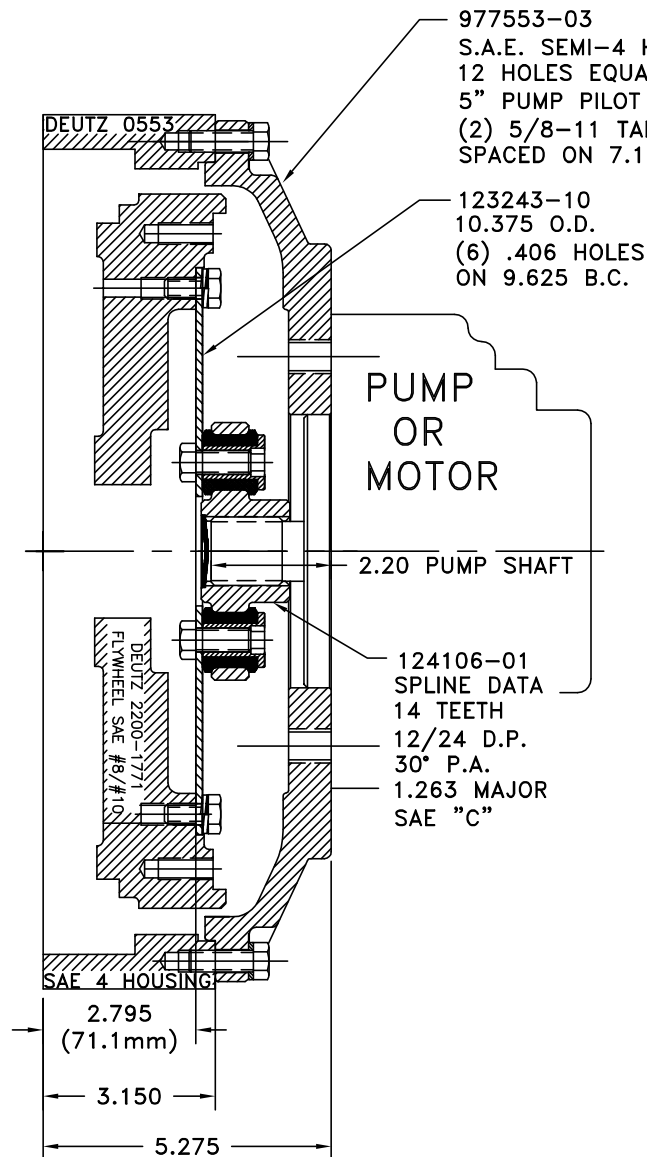


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
B	09/12/2002	CHANGED HUB FROM -04 TO -01	ZS	RJH	HM



UP TO 65 HP

9	977527	BOLT KIT	1
8	977553-03	HOUSING	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	HX200	7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	124106-01	COUPLING HUB	1
1	123243-10	FLYWHEEL PLATE	1

COUPLING ASS'Y
124489

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

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THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
— FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125° MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE DEUTZ HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 5-23-96 DRAWING NO. 977511 SHEET OF REV.
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.				