

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
C1	08/21/2006	ADDED ATTN BOX.	ZS	HM	RJH

977553-02
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
(2) 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 5.750 B.C.

123243-20
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

PUMP
OR
MOTOR

1.81 SHAFT LENGTH

124106-02
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.016 MAJOR
SAE "B-B"

DEUTZ 2200-1771
FLYWHEEL SAE #8/#10

SAE 4 HOUSING

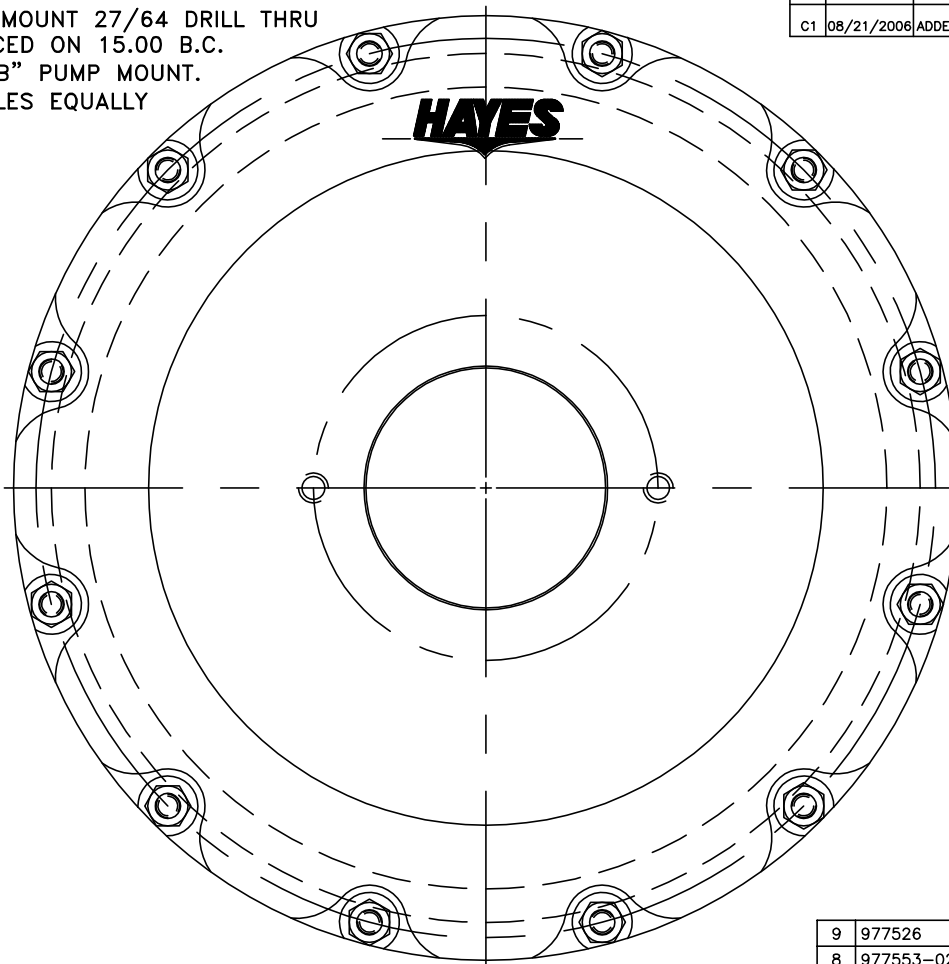
2.795
(71.1mm)

3.110
(79mm)

3.150

5.275

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.



UP TO 65 HP

COUPLING ASS'Y
#124613

9	977526	BOLT KIT	1
8	977553-02	SAE #4 HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	124106-02	COUPLING HUB	1
1	123243-20	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE DEUTZ HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 12-16-96 SHEET OF REV.
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.				

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