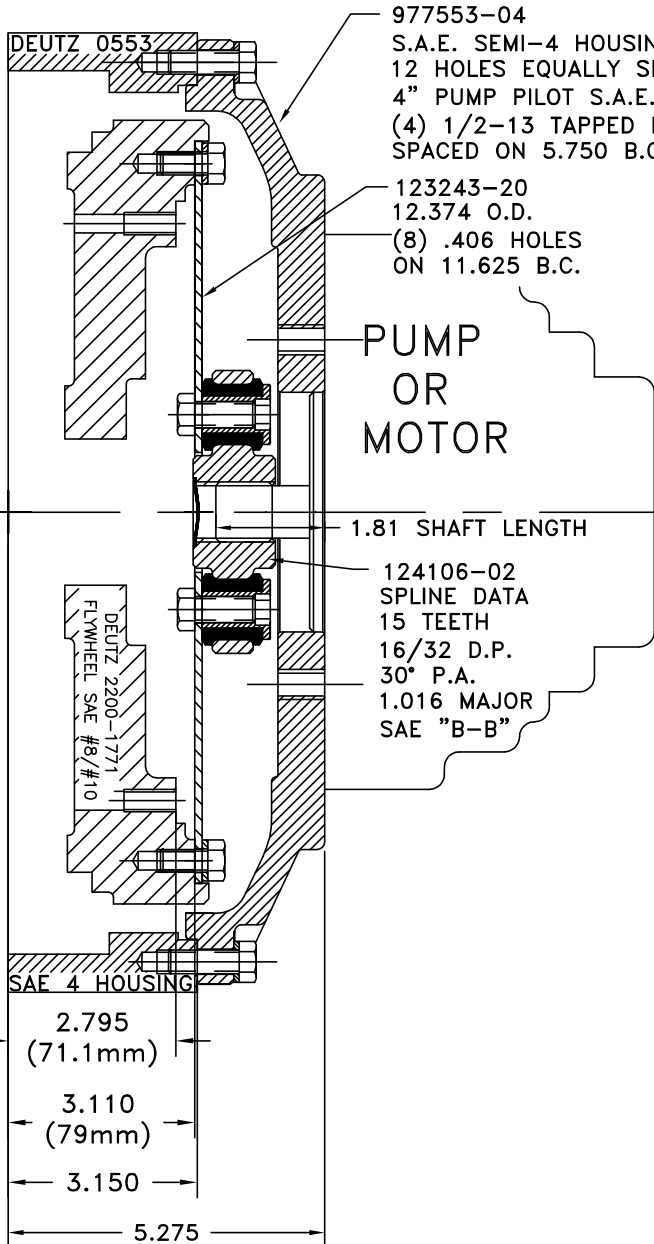


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
D	10/22/2002	CHANGED TO BOLTED ASS'Y	ZS	RJH	HM



977553-04
 S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
 (4) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.750 B.C.

123243-20
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

PUMP
 OR
 MOTOR

1.81 SHAFT LENGTH

124106-02
 SPLINE DATA
 15 TEETH
 16/32 D.P.
 30° P.A.
 1.016 MAJOR
 SAE "B-B"

DEUTZ 2200-1771
 FLYWHEEL SAE #8/#10

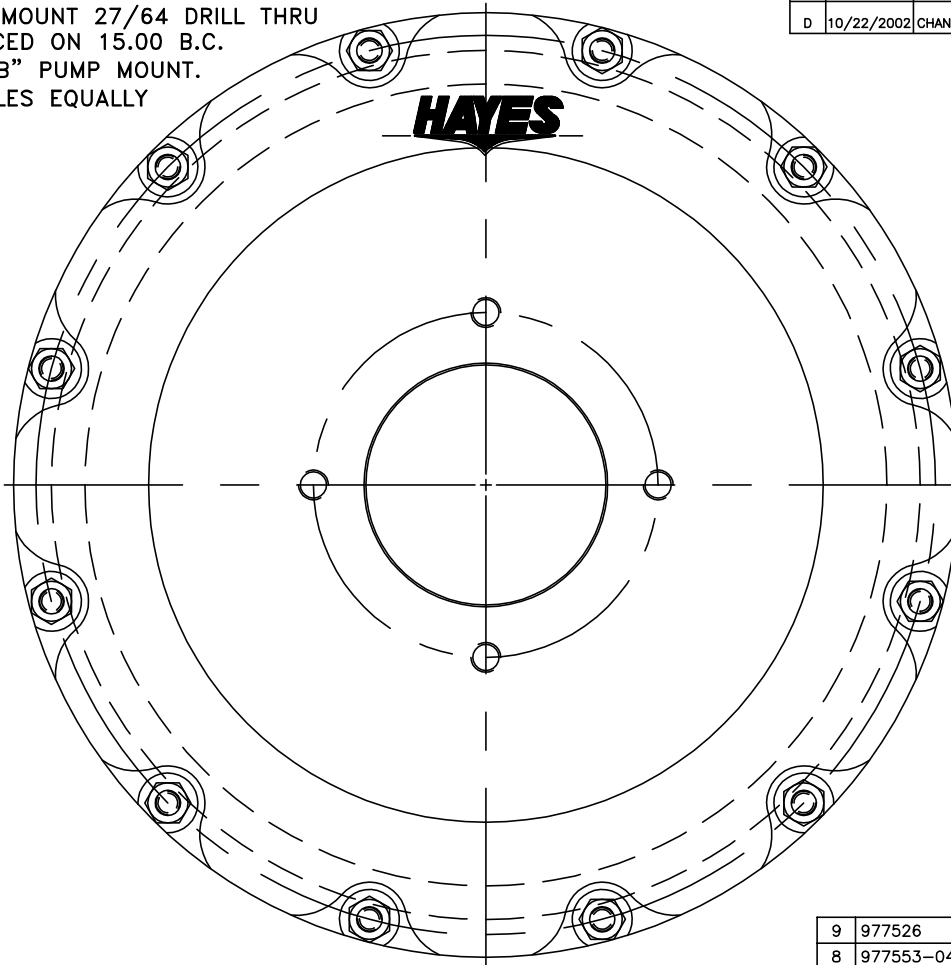
SAE 4 HOUSING

2.795
 (71.1mm)

3.110
 (79mm)

3.150

5.275



COUPLING ASS'Y
 #124613

UP TO 65 HP

DET.	PART NUMBER	DESCRIPTION	QTY.
9	977526	BOLT KIT	1
8	977553-04	SAE #4 HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20 x 1" HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	124106-02	COUPLING HUB	1
1	123243-20	FLYWHEEL PLATE	1

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

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 COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
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 FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	<div style="text-align: center;"> <p>HAYES MANUFACTURING INC. ®</p> </div> <p>TITLE DEUTZ HOUSING & FLYWHEEL COUPLING ASS'Y</p> <p>MATERIAL</p>		
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	DRAWN BY HAVEMAN	DATE 7-28-97	DRAWING NO. 977518	SHEET OF REV.