

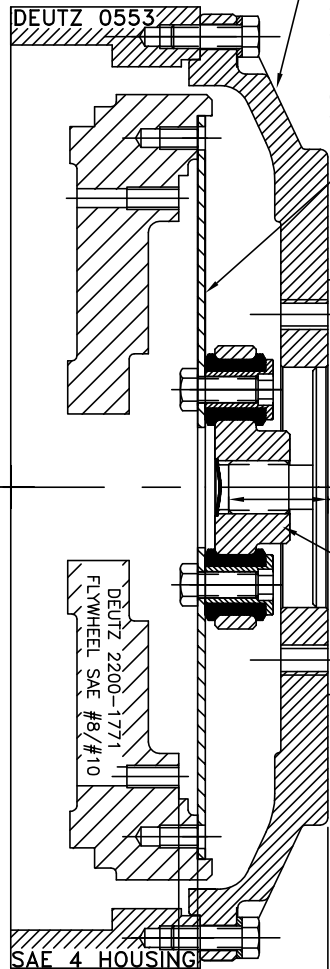
DEUTZ 0553

977553-04














S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU  
12 HOLES EQUALLY SPACED ON 15.00 B.C.  
4.00" PUMP PILOT S.A.E. "B" PUMP MOUNT.  
(4) 1/2-13 TAPPED HOLES EQUALLY  
SPACED ON 5.750 B.C.

PUMP  
OR  
MOTOR

- 123776-22  
SPLINE DATA  
13 TEETH  
16/32 D.P.  
30° P.A.  
- .885 MAJOR  
SAE "B"



9	977526	BOLT KIT	1
8	977553-04	SAE #4 HOUSING	1
7	801912	GREASE	1
6	HP-937-S-32	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123776-22	COUPLING HUB	1
1	123243-20	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
 FLATNESS  STRAIGHTNESS  ANGULARITY  SQUARENESS  PARALLELISM  CONCENTRICITY  TRUE POSITION  ROUNDNESS  CIRCULAR RUN OUT  TOTAL RUN OUT  CYLINDRICITY  FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$ .000 $\pm .005$ .0000 $\pm .0005$			TITLE DEUTZ HOUSING W/ FLYWHEEL COUPLING ASSY	
	MATERIAL				
— UNLESS OTHERWISE SPECIFIED — REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN	DATE 1-27-98	DRAWING NO. 977520	
		CHECKED BY	SCALE	SHEET OF REV.	

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