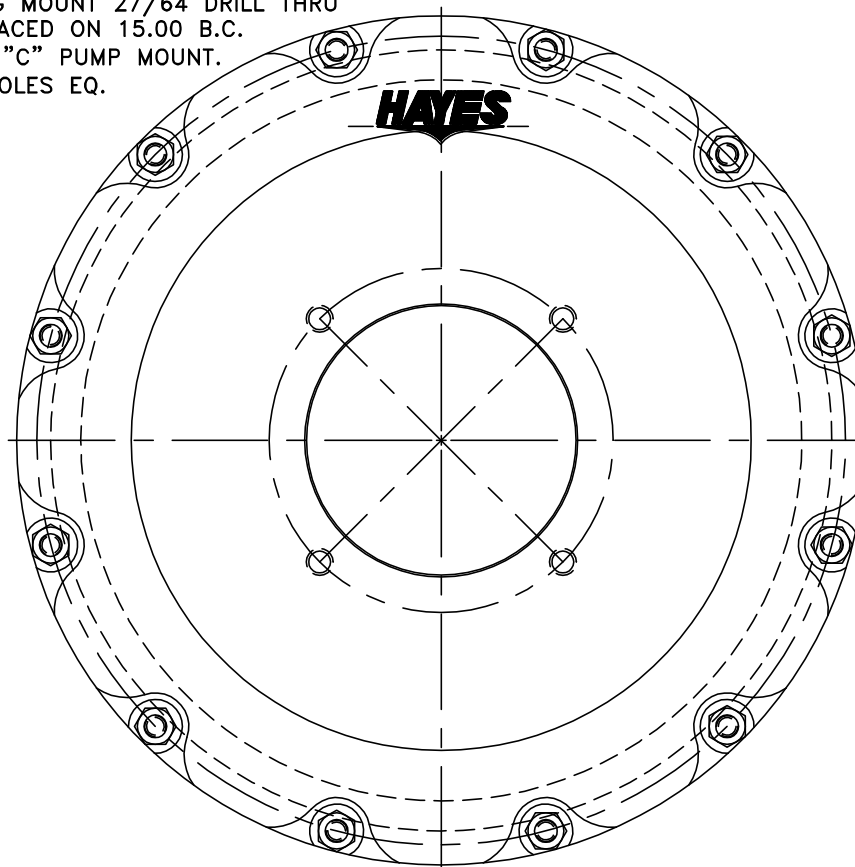


NOTE: REMOVE HUB FROM
ASS'Y, PRESET HUB ON
SHAFT & RE- ASSEMBLE
USING NUT & BOLT
GRADE LOC-TITE ON SET
SCREWS

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
TORQUE ALL M8 BOLTS 20-25 FT.LBS.



COUPLING ASS'Y
#124912

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
D	12/03/2002	CHANGED HUB TO 124284-43	ZS	RJH	HM

13	977554-02	HOUSING [4]	1
12	977524	BOLT KIT	1
11	PURCHASE	5/16-18x1/2 SSSCP	1
10	PURCHASE	5/16-18x3/8 SSSCP	1
9	801912	GREASE	1
8	568-143	O-RING (124473)	1
7	568-142	O-RING (124284-43)	1
6	HX200	7/16-20x1 HHB	6
5	123727	THREADED BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	124284-43	EXTERNAL SPLINED ADAPTER	1
2	124473	INT. SPL. HUB [40-16/32\4.125]	1
1	123243-02	FLYWHEEL PLATE [6.5\4.125]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	HAYES MANUFACTURING INC. ® TITLE DEUTZ HOUSING & COUPLING ASS'Y MATERIAL	DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 1-26-98 DRAWING NO. 977521 SHEET OF REV.
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.				

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