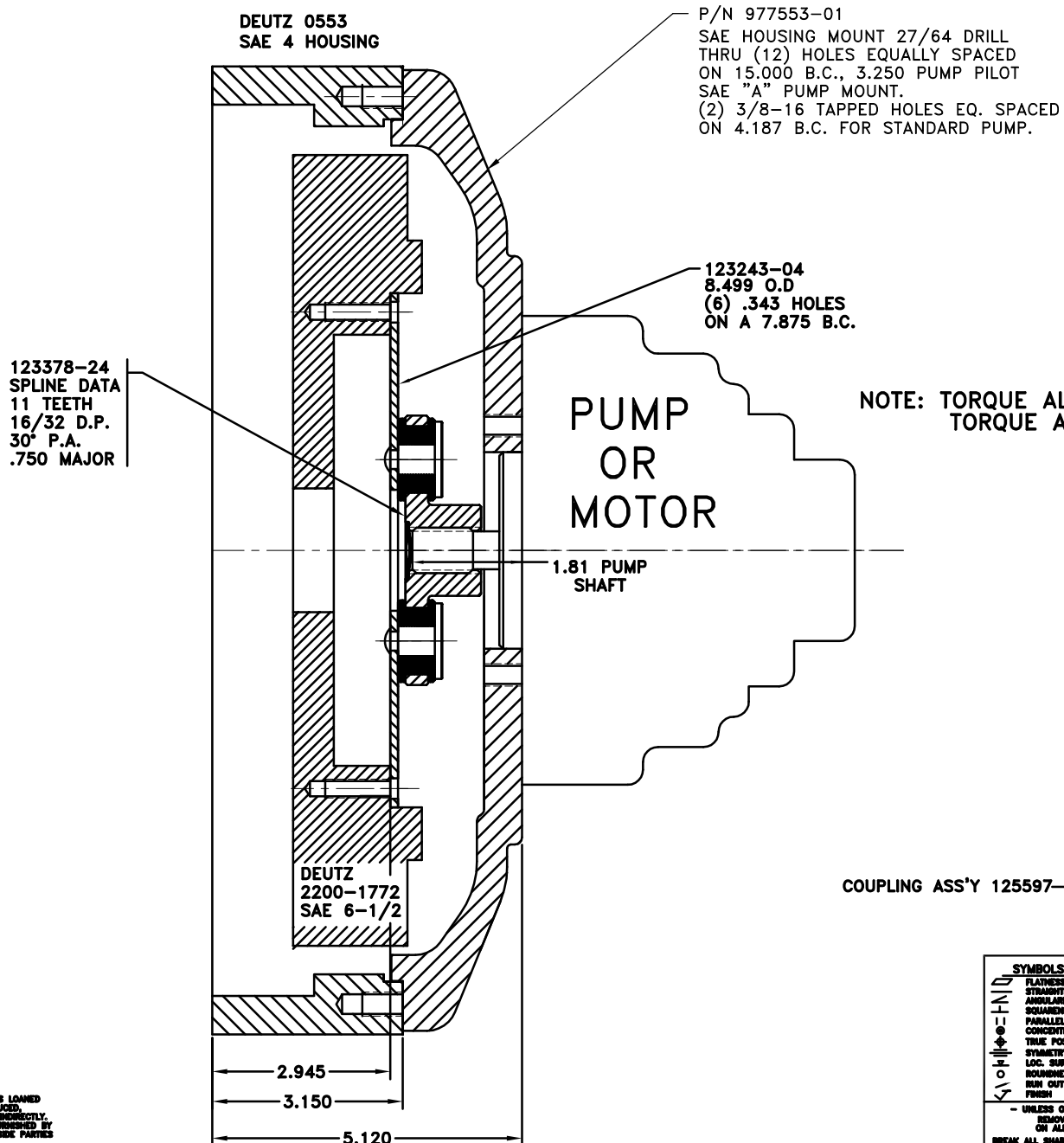


REV. NO.	SYM.	DATE	CHANGE DESCRIPTION	DWN.
000104	A	4/99	ADDED TORQUE VALUES	RH

TO INSTALL HOUSING REMOVE SPACER RING



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FOR EXAMINATION WITHOUT OUR CONSENT.

QTY.	DESCRIPTION	PART NUMBER	DET.
1	BOLT KIT	977524	8
1	SAE 4 HOUSING	977553-01	7
1	GREASE	801912	6
1	HUBBARD PLUG	HP-937-S-32	5
6	STEEL RIVET	123206-01	4
6	NEOPRENE INSERT	H52500	3
1	COUPLING HUB	123378-24	2
1	FLYWHEEL PLATE	123243-04	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION SYMMETRY LOC. SURFACE ROUNDNESS RUN OUT FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2$ FRACTION $\pm 1/32$ DECIMAL .00 .015 .010 .030 .005 .050			
TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MT. PLATE MATERIAL				
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST TWO DIGITS ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN	DATE 10-28-99	DRAWING NO. 977548
		CHECKED BY	SCALE	SHEET OF REV.