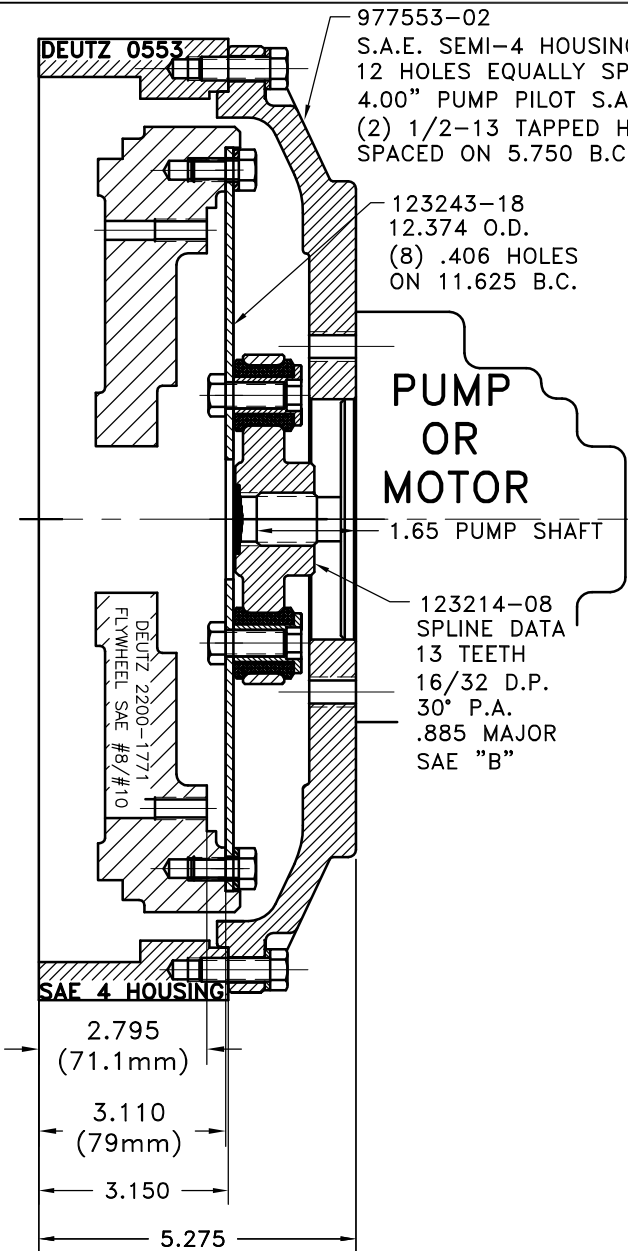
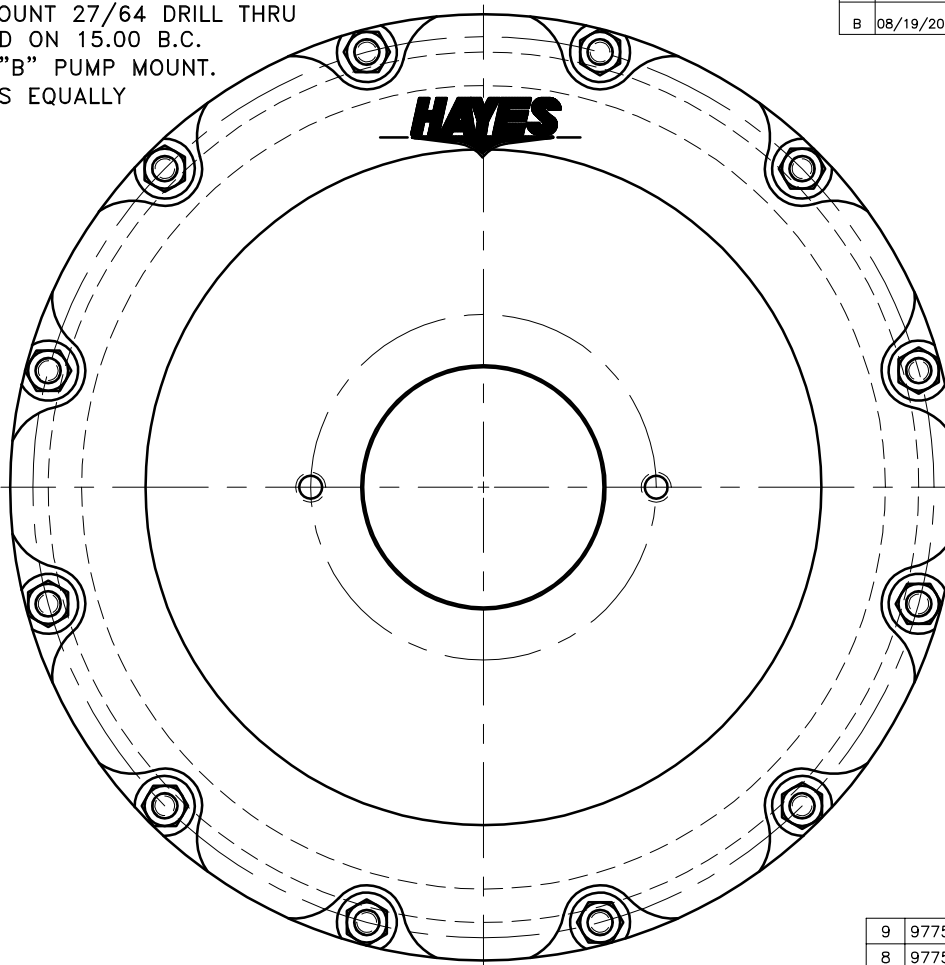




977553-02
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
4.00" PUMP PILOT S.A.E. "B" PUMP MOUNT.
(2) 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 5.750 B.C.



COUPLING ASS'Y
#125244

UP TO 110 HP

9	977526	BOLT KIT	1
8	977553-02	SAE #4 HOUSING	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-08	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		HAYES TM MANUFACTURING INC. TITLE DEUTZ HOUSING W/ FLYWHEEL COUPLING ASS'Y MATERIAL			
		DRAWN BY HAYEMAN		DATE 1-27-00	DRAWING NO. 977567
		CHECKED BY		SCALE	SHEET OF REV.