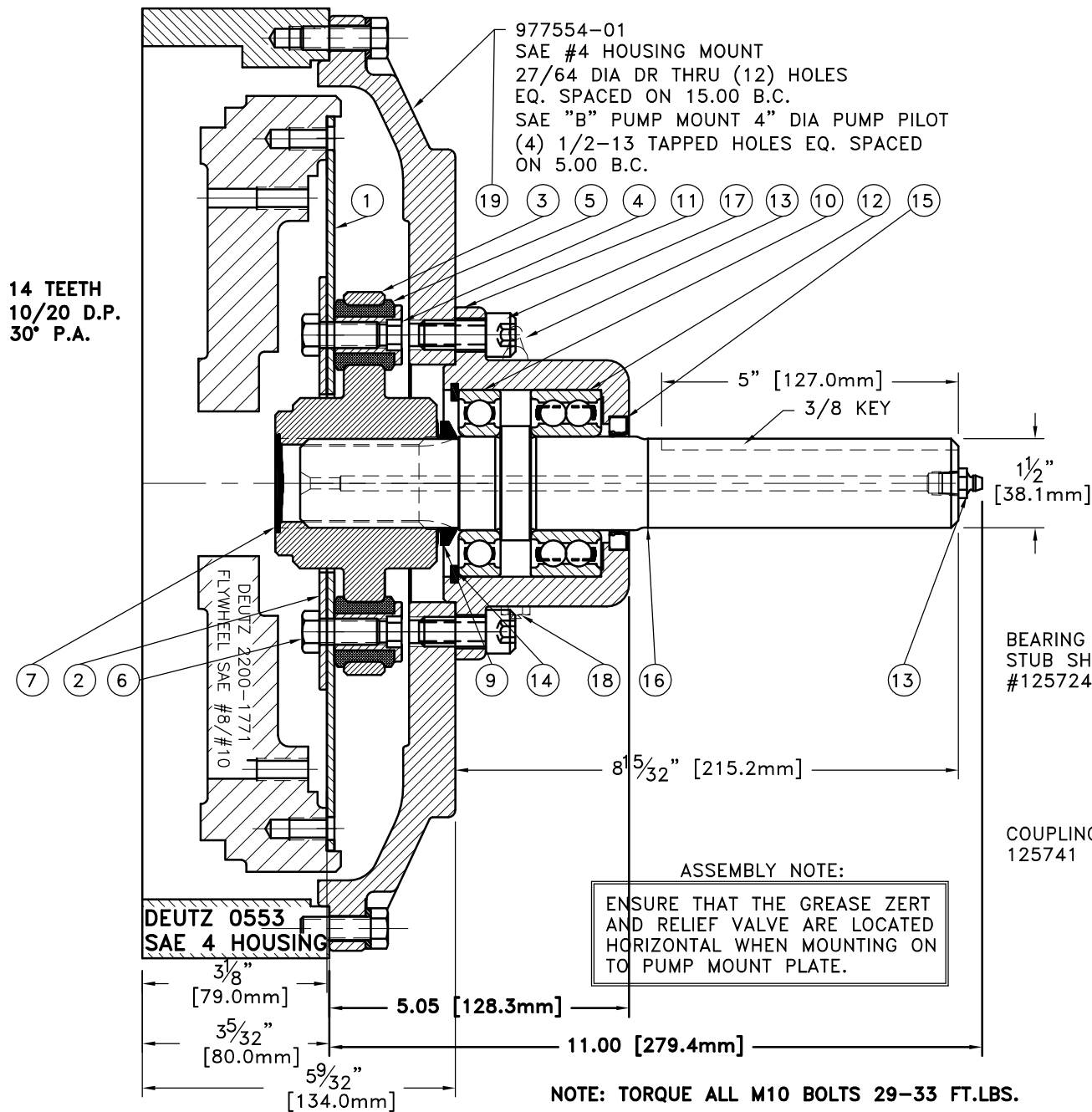


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
F	09/12/2002	CHANGED HUB TO 126099	ZS	RJH	HM



NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

REPLACES: 977565, & 977558

20	977526	BOLT KIT	1
19	977554-01	SAE #4 HOUSING	1
18	1093K11	RELIEF VALVE	1
17	740000	1/2-13-1-1/8 SHCS	4
16	125723	SPLINED SHAFT	1
15	CRW1-R-15830	SEAL	1
14	RR-314	SPIROLOX SNAP RING	1
13	600000	GREASE ZERT	2
12	5208WD	DOUBLE BEARING	1
11	125007	BEARING HOUSING	1
10	208P	BEARING	1
9	400401	V-RING	1
8	801912	GREASE	1
7	R-0017-02	GREASE PLUG	1
6	HX200	7/16-20-1 BOLT	10
5	H62500	NEOPRENE INSERT	10
4	123727	THREADED BUSHING	10
3	126099	COUPLING HUB	1
2	124657-03	BACKING PLATE	1
1	124243-42	FLYWHEEL PLATE	1

BEARING SUPPORTED
STUB SHAFT SUB-ASS'Y
#125724

COUPLING ASS'Y
125741

ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT
AND RELIEF VALVE ARE LOCATED
HORIZONTAL WHEN MOUNTING ON
TO PUMP MOUNT PLATE.

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

REF: 3" SHAFT ASS'Y SEE 977586

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SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
——— FLATNESS ——— STRAIGHTNESS ——— ANGULARITY ——— PERPENDICULARITY ——— PARALLELISM ——— CONCENTRICITY ——— TRUE POSITION ——— ROUNDNESS ——— CIRCULAR RUN OUT ——— TOTAL RUN OUT ——— CYLINDRICITY ——— FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125/ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE DEUTZ BEARING SUPPORTED STUB SHAFT ASS'Y MATERIAL	DRAWN BY HAVEMAN CHECKED BY SCALE DATE 8-8-00 DRAWING NO. 977570 SHEET OF REV.