

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	09/05/2002	CHANGED COUPLING ASS'Y #	ZS	RJH	HM

977553-02
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
(2) 1/2-13 TAPPED HOLES EQUALLY
SPACED ON 5.750 B.C.

123243-06
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

123776-03
SPLINE DATA
15 TEETH
16/32 D.P.
30° P.A.
1.016 MAJOR
SAE "B-B"

PUMP
OR
MOTOR

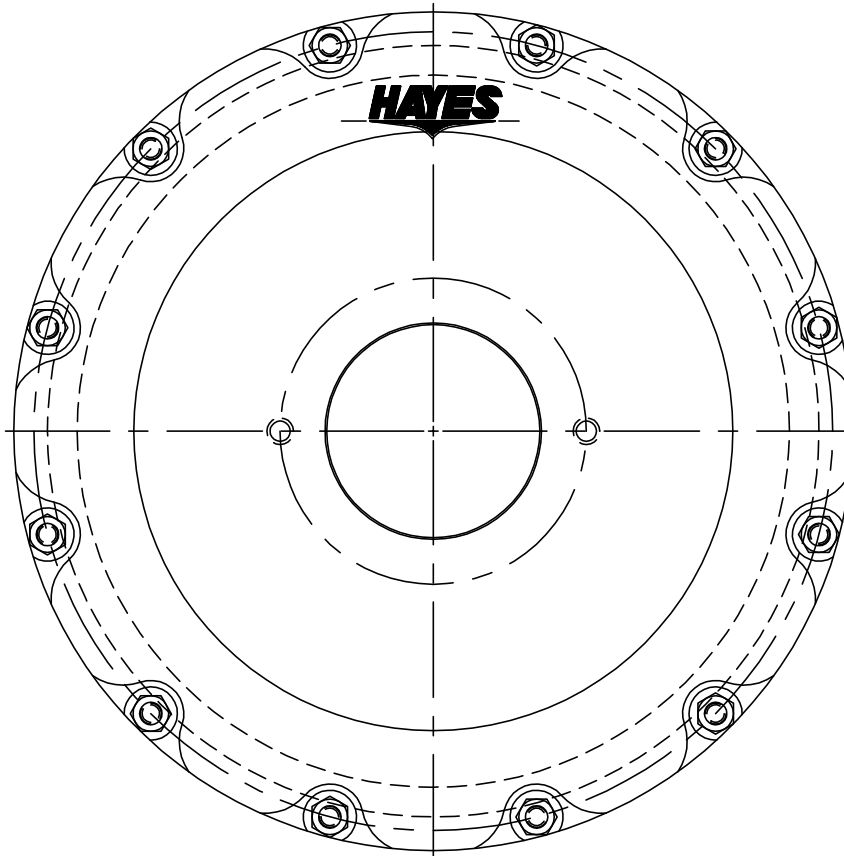
1.81 SHAFT LENGTH

2.160

1.000

SAE 4 HOUSING

3.150 .156



UP TO 65 HP

COUPLING ASS'Y #123397

7	977553-02	SAE 4 HOUSING	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	123238-01	STEEL RIVETS	6
3	H62500	NEOPRENE INSERTS	6
2	123776-03	COUPLING HUB	1
1	123243-06	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH HOUSING MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 06-21-00 SCALE	DRAWING NO. 977577 SHEET OF REV.

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