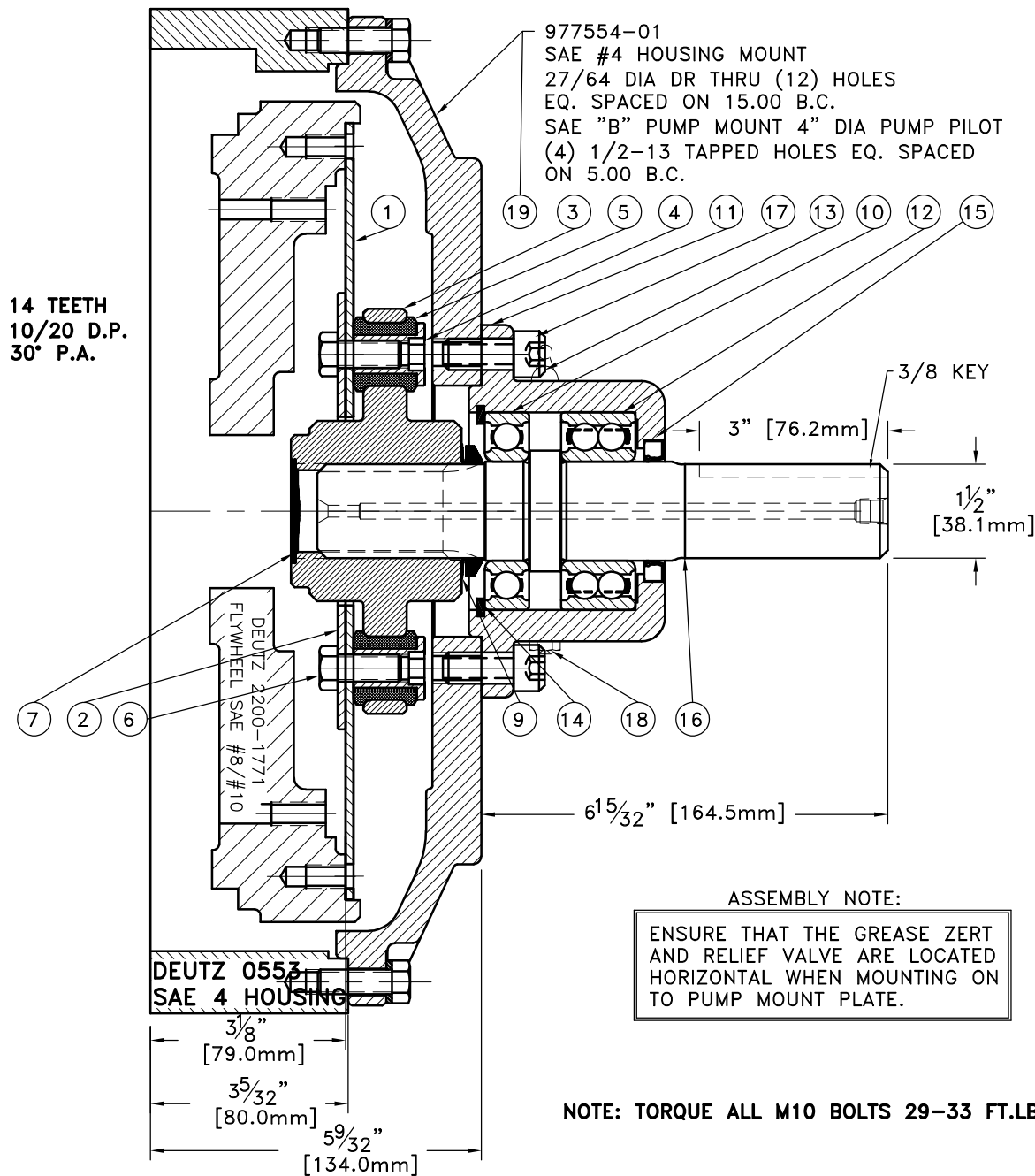


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
C1	07/31/2013	UPDATED HUB #126099	KNH		



#### NOTES:

1. LIGHTLY GREASE INTERNAL AND EXTERNAL AREA OF SPLINE AT ASSEMBLY USING SUPPLIED COUPLING GREASE (OVER GREASING COULD CAUSE A HYDRAULIC TYPE LIFT ON SEALS).
2. **AT ASSEMBLY GREASE BEARING HOUSING UNTIL PIN EXTENDS FROM PRESSURE RELIEF VALVE (LOCATED 180° FROM GREASE ZERK).** USE OF AN UNLEADED EXTREME PRESSURE LITHIUM GREASE, WITH NLGI NO.2 GRADE IS RECOMMENDED. RUN TIME BETWEEN GREASINGS NOT TO EXCEED 2,000 HOURS.
3. **WARNING!!!** INJURY OR DEATH FROM A ROTATING STUB SHAFT CAN OCCUR IF A CONDITION EXISTS WHICH WOULD CAUSE THE SHAFT TO BREAK OR COME APART FROM ANY PART OF THE ASSEMBLY. DEPENDING UPON THE APPLICATION (FOR EXAMPLE, FAN, PULLEY, SHEAVE, ETC.), THE AREA AROUND THE STUB SHAFT MUST BE SUFFICIENTLY GUARDED SO THAT IN THE EVENT OF FAILURE, THE GUARD WILL CONTAIN ANY AIRBORNE PARTS.

#### REPLACES: 977561

20	977526	BOLT KIT	1
19	977554-01	SAE #4 HOUSING	1
18	1093K11	RELIEF VALVE	1
17	740000	1/2-13-1-1/8 SHCS	4
16	126073	SPLINED SHAFT	1
15	CRW1-R-15830	SEAL	1
14	RR-314	SPIROLOX SNAP RING	1
13	600000	GREASE ZERT	2
12	5208WD	DOUBLE BEARING	1
11	125007	BEARING HOUSING	1
10	208P	BEARING	1
9	400401	V-RING	1
8	801912	GREASE	1
7	R-0017-02	GREASE PLUG	1
6	HX200	7/16-20-1 BOLT	10
5	H62500	NEOPRENE INSERT	10
4	123727	THREADED BUSHING	10
3	126099	COUPLING HUB	1
2	124657-03	BACKING PLATE	1
1	124243-42	FLYWHEEL PLATE	1

BEARING SUPPORTED  
STUB SHAFT SUB-ASS'Y  
#126075

COUPLING ASS'Y  
125741

#### ASSEMBLY NOTE:

ENSURE THAT THE GREASE ZERT AND RELIEF VALVE ARE LOCATED HORIZONTAL WHEN MOUNTING ON TO PUMP MOUNT PLATE.

NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.

REF: 5" SHAFT ASS'Y SEE 977570

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
——— FLATNESS ——— STRAIGHTNESS ——— ANGULARITY ——— PERPENDICULARITY ——— PARALLELISM ——— CONCENTRICITY ——— TRUE POSITION ——— ROUNDNESS ——— CIRCULAR RUN OUT ——— TOTAL RUN OUT ——— CYLINDRICITY ——— FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL ANGLE ±1/2° FRACTION ±1/32 .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	<b>HAYES</b> MANUFACTURING INC. ® <b>TITLE</b> DEUTZ BEARING SUPPORTED STUB SHAFT ASS'Y <b>MATERIAL</b>	DRAWN BY LAWSON CHECKED BY R/JH DATE 2-1-01 SCALE DRAWING NO. <b>977586</b> SHEET OF REV.

11/23/2016 8:50:06 AM