

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A4	05/04/2006	REMOVED NOTES FROM ATTN BOX.	ZS	RJH	HM

977553-03
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
5" PUMP PILOT S.A.E. "C" PUMP MOUNT.
(2) 5/8-11 TAPPED HOLES EQUALLY
SPACED ON 7.125 B.C.

123243-18
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

PUMP
OR
MOTOR

2.20 PUMP SHAFT

123214-16
SPLINE DATA
14 TEETH
12/24 D.P.
30° P.A.
1.263 MAJOR
SAE "C"

DEUTZ 0553

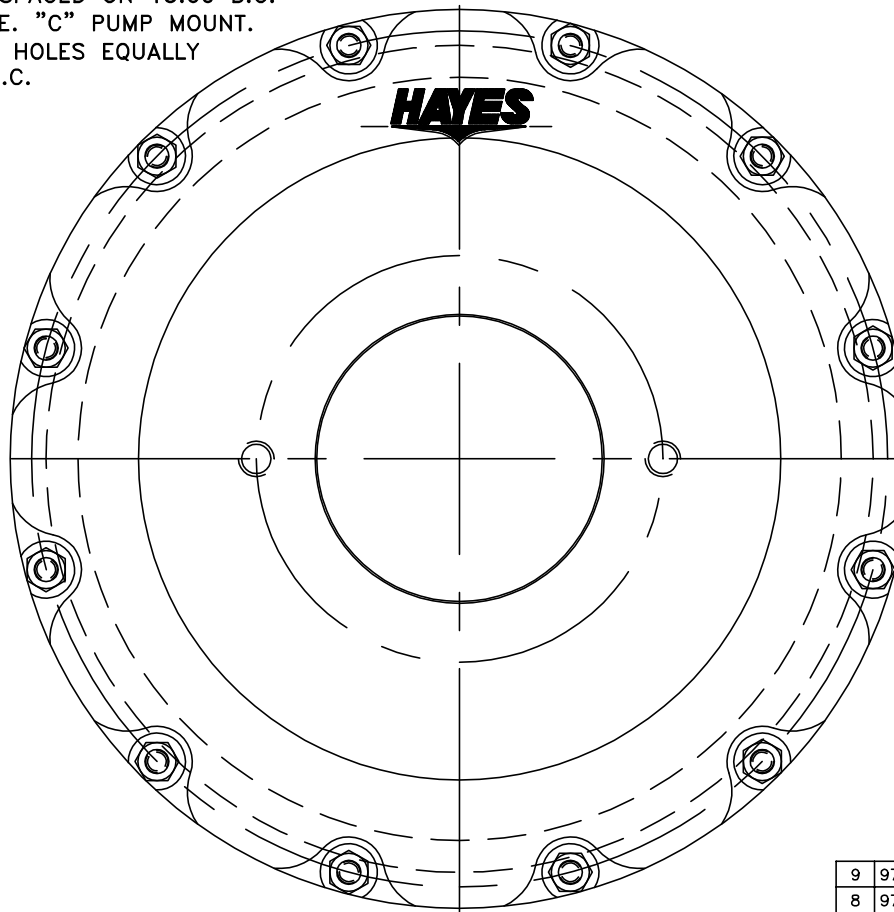
DEUTZ 2200-1771
FLYWHEEL SAE #8/#10

SAE 4 HOUSING

2.795
(71.1mm)

3.110
(79mm)

3.150



NOTE: TORQUE ALL M10 BOLTS 29-33 FT.LBS.
TORQUE ALL 5/8-11 BOLTS TO 55-60 FT.LBS.

COUPLING ASS'Y
#124310

UP TO 110 HP

9	977591	BOLT KIT	1
8	977553-03	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	HX200	7/16-20x1 HHB	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-16	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 15° MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE DEUTZ HOUSING & COUPLING ASS'Y MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY HAVEMAN CHECKED BY SCALE	DATE 04-05-01 SHEET OF REV.	DRAWING NO. 977590 SHEET OF REV.

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